



ISO 9001, ISO 14001



# Automatic Transfer Switches



**COMPAC**  
**ELECTRIC**

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# T3, TB3 Type

ATS(100~600A)

## ◆ Information to Order

6□ - □ - □P - □ - □c  
A B C D E

### A Rated Current

1	2	4	6
100A	200A	400A	600A

### B Connection

- T3 : Front
- TB3 : Back

### C Number of Poles

- 2:2P
- 3:3P
- 4:4P

### D Operation Voltage

- A1 : AC 110V
- A2 : AC 220V
- D1 : DC 110V
- D2 : DC 125V

### E Aux Switch

- 1:1c
- 2:2c

## ◆ Features

### ■ Direct transfer method

A ⇒ B, B ⇒ A

### ■ One-coil mechanism

One-coil mechanism is applied

### ■ Excellent Breaking Capacity

Designed for sufficiently large chamber to extinguish the arc when transferred. Arc-extinguishing area is designed for convenient inspection and maintenance.

### ■ Transfer indicator provided

Transfer indicator is fitted to indicate the transfer status.

### ■ Perfect transfer mechanism

By spring transfer mechanism, ATS can be completely and perfectly transferred. There will be no unattached position in any case.

### ■ Mechanically Interlock

Electrically held and mechanically interlock to prevent parallel two live source.

### ■ Protection against the remaining power source

Mechanical protection against the contact confliction caused by remaining power source of input and load side.

### ■ Last Break, 1st make Neutral contact

Last Break, 1st make Neutral contact to reduce nuisance tripping in the ground fault protection system. IEEE 242 (Clause 7.5.5)

### ■ Construction for Safety

For safe operation, molded constructionn is employed on breaking parts.

### ■ Compact & Lightweight design

Compact & lightweight design maked the minimized mounting space eand convenient installation



# T3, TB3 Type

ATS(100~600A)

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## ◆ Application and Selection

### ■ Applicable Standards

- IEC 60947-6-1
- UL 1008

### ■ Control Order

It is recommended to give more than 0.5sec for operation, though transfer time is completed

### ■ Interlock

Interlocking is required for control circuit so that control order should not supply to both A power source side and B power source side simultaneously.

### ■ Selection of TR Capacity

TR capacity should be selected more than the value calculated by the following formula.

Operation Voltage x Operation Current x 0.5 = ( )VA  
e.g.) Operation Voltage AC 220V, Operation Current 4A

$$220 \times 4 \times 0.5 = 440\text{VA}$$

TR capacity of more than 440VA is recommended.

### ■ Control Circuit

ATS is designed so that operation current should be off by internal switch after completion of operation. If operation current is off with auxiliary switch of the unit, it may cause a malfunction.

### ■ Selection of Control Relay

The capacity of UVR, Operating Relay and Timer contactor should be higher than ATS operating current.

Note : If the control power source is not stable, it is recommended to use Automatic Voltage Regulator.

### ■ Caution on operation of manual handle

Manual operation of ATS should be done for the emergency and maintenance purpose while no load condition only.

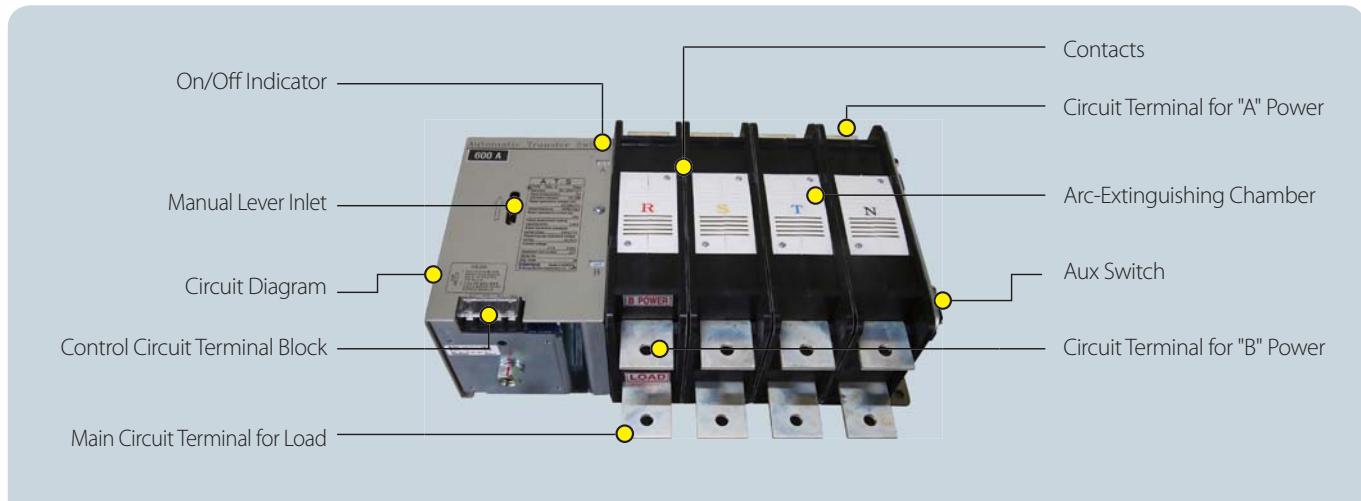




## T3 Type

ATS(100~600A)

### ◆ External View



### ◆ Specification

TYPE	61-T3 61-TB3	62-T3 62-TB3	64-T3 64-TB3	66-T3 66-TB3					
Rated Operational Voltage	Ue	AC 600V							
Rated Current	Ie	100 A	200 A	400 A	600 A				
Neutral Phase Current		100 A	200 A	400 A	600 A				
Kind of Throw	Double Throw								
Connection	Front ( T3), Back ( TB3)								
Number of Poles	2P	3P	4P	2P	3P	4P	2P	3P	4P
Weight [kg]	7	8	9	9	10	12	16	19	22
Rated Short-Time Withstand Current (1sec)	Icw	5 kA		10 kA		12 kA		12 kA	
Rated Short-Circuit Making Capacity	Icm	7.5 kA		17 kA		24 kA		24 kA	
Switching Capacity	AC-33B (10 le making / 10 le breaking, le $\leq$ 100A cos $\phi$ = 0.45, le > 100A cos $\phi$ = 0.35) (1 le making / 1 le breaking cos $\phi$ = 0.8)								
Switching Frequency	60 Time / Hour								
Operating Current peak	DC 110V ~ 125V	18 A		25 A					
	AC 100V ~ 110V	18 A		25 A					
	AC 200V ~ 240V	8 A		8 A					
Operating Time	Change-over Time	$\leq$ 130 ms		$\leq$ 160 ms					
	Opening Time	$\leq$ 50 ms		$\leq$ 60 ms					
	Contact Transfer Time	$\leq$ 80 ms		$\leq$ 120 ms					
Number of Operating Cycles	Without Current	250,000							
	With Current	50,000							
Cautions	1. For complete operation, Besure to provide control source for more than 0.5sec.								



# T3, TB3 Type

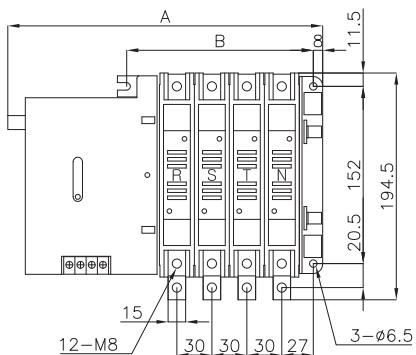
ATS(100~600A)

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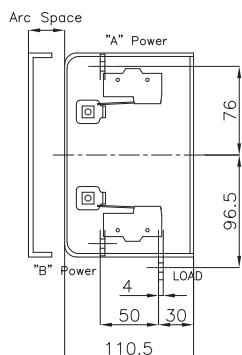
## ◆ Outline Dimension

Unit : mm

**100A**

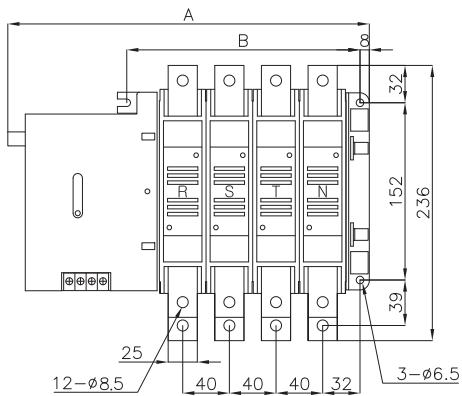


**61-T3**

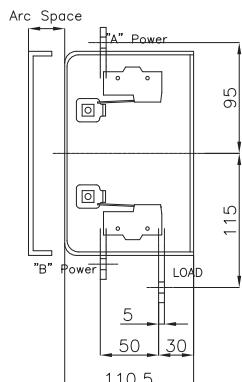


Dimension (mm)		
Pole	A	B
2P	204	100
3P	234	130
4P	264	160

**200A**

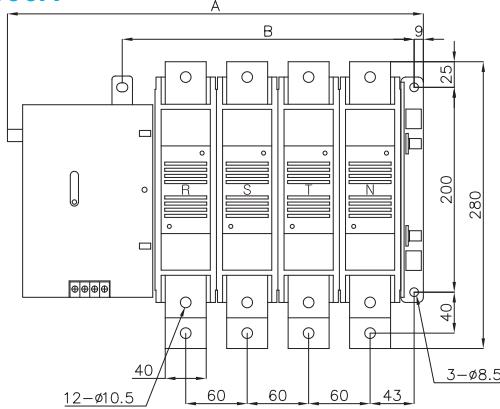


**62-T3**

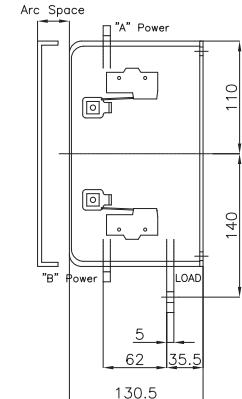


Dimension (mm)		
Pole	A	B
2P	224	120
3P	264	160
4P	304	200

**400A, 600A**



**64~66-T3**



\* Arc space for main circuit  
- 30mm for AC 220V  
- 60mm for AC 660V

Dimension (mm)		
Pole	A	B
2P	283	165
3P	343	225
4P	403	285

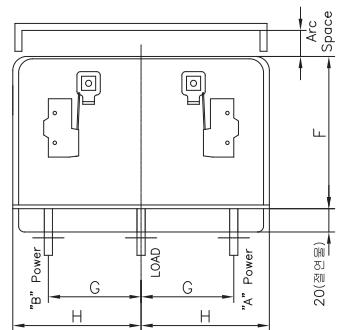
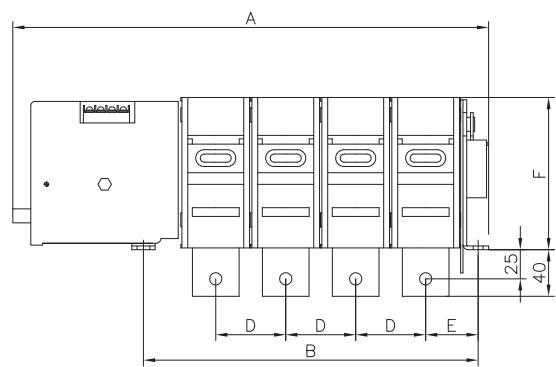


# TB3 Type

ATS(100~600A)

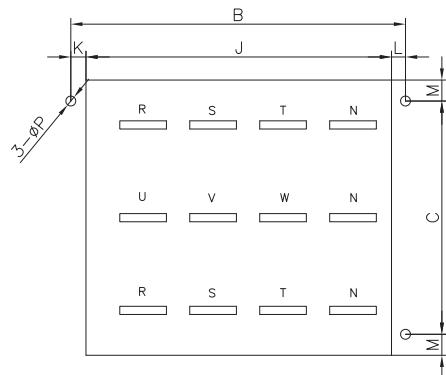
## ◆ Outline Dimension

61~66-TB3

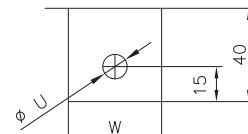


\* Arc space for main circuit

- 30mm for AC 220V
- 60mm for AC 660V



PANEL CUTTING



	61-TB3	62-TB3	64-TB3	66-TB3
W	15	25	40	
U	Ø 8.5			Ø 10.5
T	LINE	4	5	5
	LOAD	4	5	7

TERMINAL THICKNESS

Unit : mm

		A	B	C	D	E	F	G	H	J	K	L	M	P
61-TB3	2P	206	102	152	30	29	110.5	62.5	87.5	82	9	11	19	Ø 6.5
	3P	236	132							112				
	4P	266	162							142				
62-TB3	2P	226	122	152	40	34	110.5	63	87.5	102	9	11	19	Ø 6.5
	3P	266	162							142				
	4P	306	202							182				
64-TB3 66-TB3	2P	285	167	200	60	45	130.5	80.5	110	142	13	12	18	Ø 8.5
	3P	345	227							202				
	4P	405	287							262				



## ATS(100~400A)

### ◆ Information to Order

#### A Rated Current

1	2	4
100A	200A	400A

#### B Connection

- TO : Front
- TBO : Back

#### C Number of Poles

- 4:4P

#### D Operation Voltage

- A1 : AC 110V
- A2 : AC 220V
- D1 : DC 110V
- D2 : DC 125V

#### E Aux Switch

- 1:1c
- 2:2c

6□ - □ - □P - □ - □c  
A B C D E

### ◆ Features

In addition to every function of OSS-T3, TB3 Type ATS, OSS-TO, TBO Type ATS has additional function of Overlapping Neutral Contact. (ON-ON Type ATS)

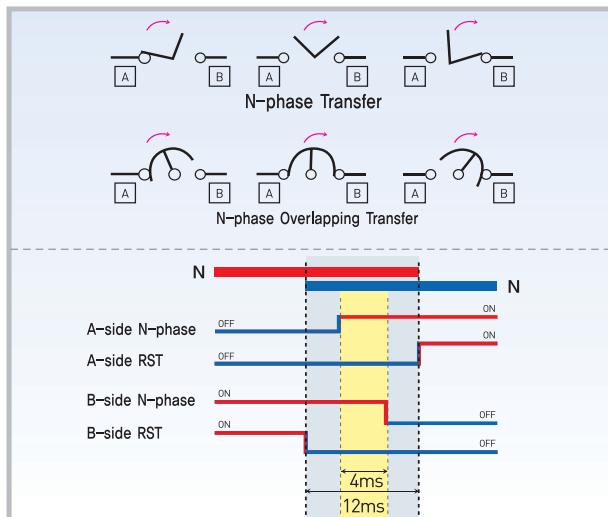
#### ■ Function of Overlapping Neutral Contact

When general ATS will be transferred, Arc will be generated between fixed contacts and moving contacts. Thus, current flows between contacts and arc will be eliminated when current will be at zero level.

Eliminating time of arc is 10~12ms. Therefore, various device of load side can be protected when neutral contacts should be opened 10~12ms later than other 3-phases contacts. Load side devices of general ATS cannot be sufficiently protected because opening time gap between neutral contacts and other 3-phases contacts is less than 10ms. In order to solve this problem, Overlapping between neutral contacts of A-power (Normal) and B-power (Emergency) during transfer of switch functions to protect various devices of load side more safely.

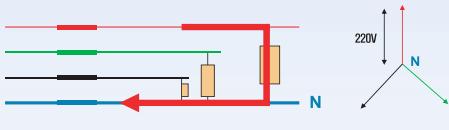
In addition, Non-linear load increases the earth potential and potential difference is occurred between earth and neutral line. When general ATS will be transferred, Neutral line is separated from load and reference potential difference cannot be established. Thus, Floating is occurred and electronic devices can be malfunctioned. When ATS with overlapping neutral contact will be applied, Floating can be protected.

#### ■ N-phase Transfer

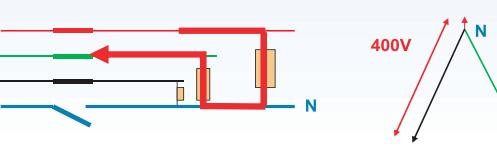


#### ■ Limits of 4P Transfer

- Opening neutral wire is forbidden.
- The neutral is the common reference to 3-phases.



- If N-phase will be opened, Ph/Ph voltage can go up to 400V. For transfer of 4P, Overlapping of N-phase is necessary





# TO, TBO Type

ATS(100~400A)

## ◆ Specification

TYPE		61-TO 61-TBO	62-TO 62-TBO	64-TO 64-TBO		
Rated Operational Voltage	Ue	AC 600V				
Rated Current	Ie	100 A	200 A	400 A		
Neutral Phase Current		100 A	200 A	400 A		
Kind of Throw		Double Throw				
Connection		Front ( TO), Back ( TBO)				
Number of Poles		4P	4P	4P		
Weight [kg]		9	12	22		
Rated Short-Time Withstand Current (1sec)	Icw	5 kA	10 kA	12 kA		
Rated Short-Circuit Making Capacity	Icm	7.5 kA	17 kA	24 kA		
Switching Capacity		AC-33B (10 le making / 10 le breaking, le $\leq$ 100A cos Ø= 0.45, le > 100A cos Ø= 0.35) (1 le making / 1 le breaking cos Ø= 0.8)				
Switching Frequency		60 Time / Hour				
Operating Current peak	DC 110V ~ 125V	18 A	25 A			
	AC 100V ~ 110V	18 A	25 A			
	AC 200V ~ 240V	8 A	8 A			
Operating Time	Change-over Time	$\leq$ 130 ms	$\leq$ 160 ms			
	Opening Time	$\leq$ 50 ms	$\leq$ 60 ms			
	Contact Transfer Time	$\leq$ 80 ms	$\leq$ 120 ms			
Number of Operating Cycles	Without Current	250,000				
	With Current	50,000				
Cautions		1. For complete operation, Besure to provide control source for more than 0.5sec.				





# TO, TBO Type

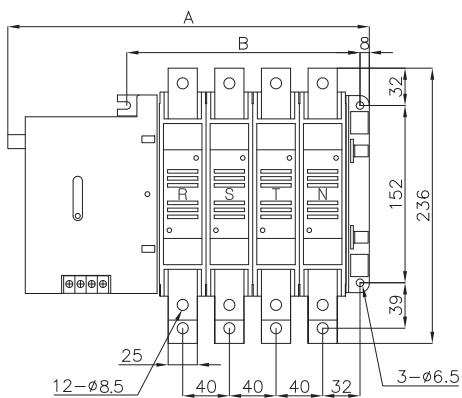
ATS(100~400A)

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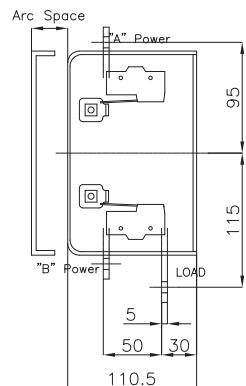
## ◆ Outline Dimension

Unit : mm

**100A**

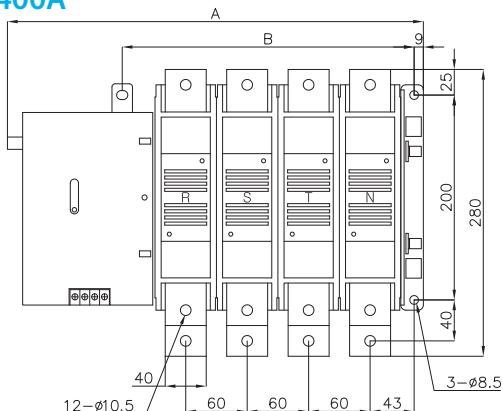


**61-T0**

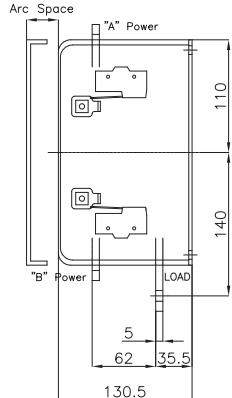


Dimension (mm)		
Pole	A	B
4P	304	200

**200A, 400A**



**62~64-T0**



\* Arc space for main circuit

- 30mm for AC 220V
- 60mm for AC 660V

Dimension (mm)		
Pole	A	B
4P	403	285



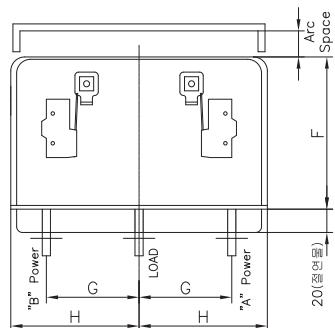
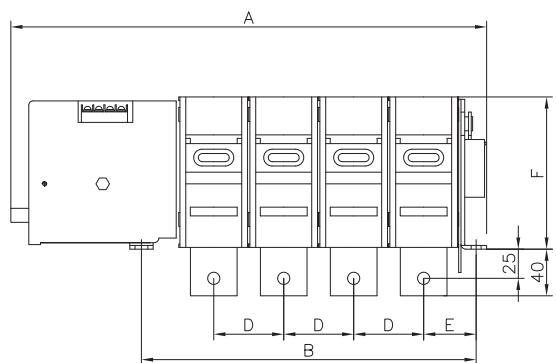


# TBO Type

ATS(100~400A)

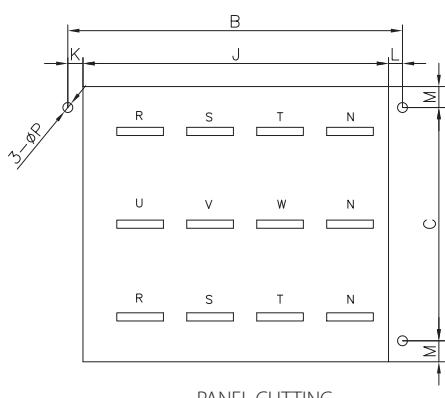
## ◆ Outline Dimension

61~64-TBO

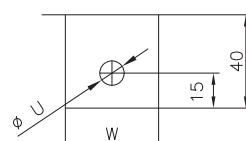


\* Arc space for main circuit

- 30mm for AC 220V
- 60mm for AC 660V



PANEL CUTTING



TERMINAL THICKNESS

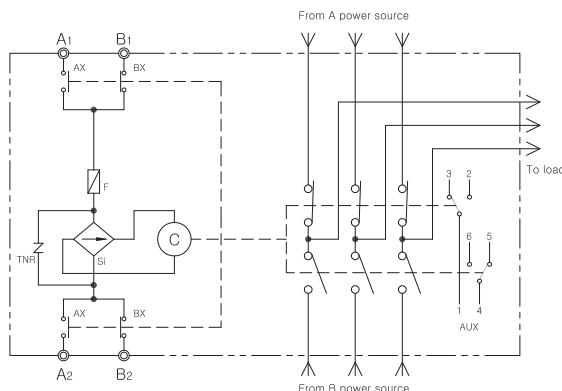
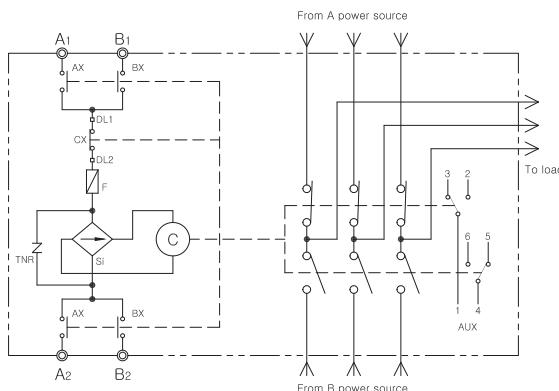
	61-TBO	62-TBO	64-TBO
W	15	25	40
U	Ø 8.5		Ø 10.5
T	LINE	4	5
	LOAD	4	7

Unit : mm

	A	B	C	D	E	F	G	H	J	K	L	M	P
61-TBO	4P	306	202	152	40	34	110.5	63	87.5	182	9	11	19
64-TBO 66-TBO	4P	405	287	200	60	45	130.5	80.5	110	262	13	12	18

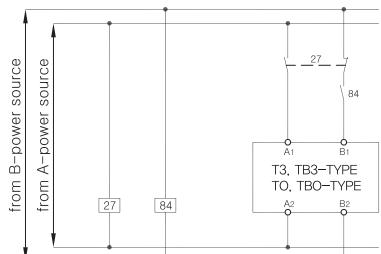
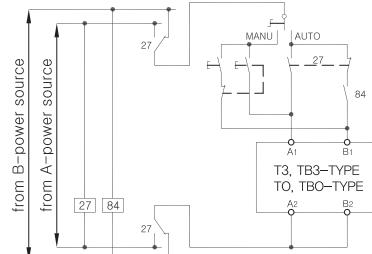
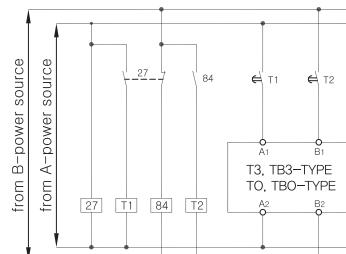

**ATS**

## Circuit Diagram

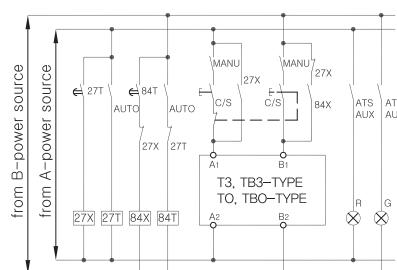
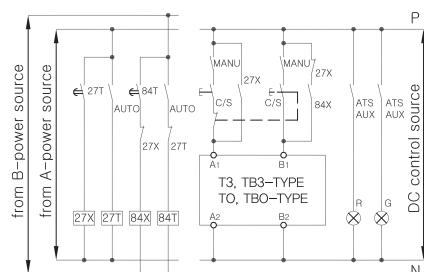
**AC 100~240V**

**DC 110~125V**


A1, A2	A-Power Closing Terminal	AX, BX, CX	Closing Switch	Si	Silicon Rectifier
B1, B2	B-Power Closing Terminal	B1, B2	Aux Switch	F	Fuse
C	Closing coil	TNR	Varistor for Surge suppression		

## Typical Operating Circuit

**Standard**  
()

**In Case of using  
a changeover switch**

**In Case of using a timer**


## Wiring Diagram

**AC Operating and Control**

**DC Operating and Control**


27X	Source-A Operating Relay	84X	Source-B Operating Relay
27T	27X Operating Delay Relay	84T	84X Operating Delay Relay
AUTO, MANU	Automatic, Manual	C/S	Control Switch



# TN, TBN Type

ATS(60~600A)

## ◆ Information to Order

6□ - □ - □P - □ - □c  
A B C D E

### A Rated Current

06	1	2	4	6
60A	100A	200A	400A	600A

### C Number of Poles

- 2:2P
- 3:3P
- 4:4P

### B Connection

- TN : Front
- TBN : Back

### D Operation Voltage

- A1 : AC 110V
- D1 : DC 110V
- A2 : AC 220V
- D2 : DC 125V

### E Aux Switch

- 1:1c
- 2:2c

## ◆ Features

### ■ Off position stop method

In case with the uninterrupted power system, it is recommended to stop at the OFF position set by tripping mechanism for the stable power. Instantaneous transfer without stop can be also performed by operating signal.

A ⇒ Off ⇒ B, B ⇒ Off ⇒ A, and A ⇒ Off ⇒ A, B ⇒ Off ⇒ B

And also, instantaneous transfer can be performed by operating signal.

A ⇒ B, B ⇒ A

### ■ One-Coil Application

One-coil is employed for the transfer to normal power source and emergency power source.

### ■ Compact & Lightweight Design

Compact & Lightweight Design makes the minimized mounting space and convenient installation.

### ■ Excellent Breaking Capacity

Designed for sufficiently large chamber to extinguish the arc when transferred. Arc-extinguishing area is designed for convenient inspection and maintenance.

### ■ Protection against the remaining power source

Time delay to transfer is available so that the remaining power can not be induced to the main power to protect the load.

### ■ Last Break, 1st make Neutral contact

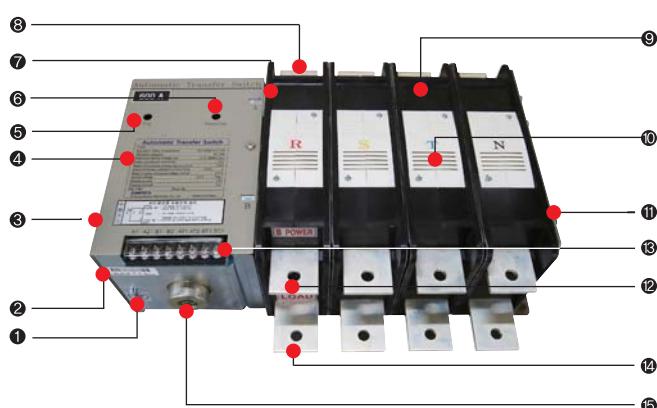
Last Break, 1st make Neutral contact to reduce nuisance tripping in the ground fault protection system. IEEE 242 (Clause 7.5.5)

### ■ Construction for Safety

For safe operation, molded construction is employed on breaking parts. And also, latching indicator is prepared to indicate the operating condition.

## ◆ External View

- ① Earthing Terminal
- ② Manual Operating Shaft (Anti-Clockwise)
- ③ Circuit Diagram
- ④ Name Plate
- ⑤ Trip Button
- ⑥ Selective Button for "B" Power-Closing
- ⑦ On/Off Indicator
- ⑧ Circuit Terminal for "A" Power
- ⑨ Contacts
- ⑩ Arc-Extinguishing Chamber
- ⑪ Aux Switch
- ⑫ Circuit Terminal for "B" Power
- ⑬ Control Circuit Terminal Block
- ⑭ Main Circuit Terminal for Load
- ⑮ Amature for Closing Coil





ATS(60~600A)

## ◆ Application and Selection

- **Applicable Standards**
    - IEC 60947-6-1
    - JEM 1038
    - UL 1008
  - **Control Order**

It is recommended to give more than 0.5sec for operation, though transfer time is completed
  - **Interlock**

Interlocking is required for control circuit so that control order should not supply to both A power source side and B power source side simultaneously.
  - **Control Circuit**

ATS is designed so that operation current should be off by internal switch after completion of operation. If operation current is off with auxiliary switch of the unit, it may cause a malfunction.

## ◆ Specification

TYPE		606-TN, TBN 61-TN, TBN		62-TN, TBN		64-TN, TBN 66-TN, TBN					
Rated Operational Voltage	Ue	AC 600 V									
Rated Current	Ie	60 A, 100 A		200 A		400 A, 600 A					
Neutral Phase Current		60 A, 100 A		200 A		400 A, 600 A					
Kind of Throw		Double Throw									
Connection		Front ( TN), Back ( TBN)									
Number of Poles		2P	3P	4P	2P	3P	4P	2P			
Weight [kg]		7	8	9	9	10	12	16			
Rated Short-Time Withstand Current (1sec)	Icw	5 kA		10 kA		12 kA					
Rated Short-Circuit Making Capacity	Icm	7.5 kA		17 kA		24 kA					
Switching Capacity		AC-33B (10 Ie making / 10 Ie breaking, Ie ≤ 100A cos Ø= 0.45, Ie > 100A cos Ø= 0.35) (1 Ie making / 1 Ie breaking cos Ø= 0.8)									
Switching Frequency		60 Time / Hour									
Operating Current peak	DC 110V ~ 125V		7 A		7 A		8 A				
	AC 100V ~ 110V		7 A		7 A		8 A				
	AC 200V ~ 240V		6 A		6 A		6 A				
	Trip Coil Current		DC 110V = 3A, AC110V = 3A, AC 220V = 3A								
Operating Time	"A"Power	Making	≤ 55 ms		≤ 55 ms		≤ 60 ms				
		Breaking	≤ 20 ms		≤ 20 ms		≤ 25 ms				
	"B"Power	Making	≤ 80 ms		≤ 80 ms		≤ 90 ms				
		Breaking	≤ 20 ms		≤ 20 ms		≤ 25 ms				
Number of Operating Cycles	Without Current		10,000								
	With Current		5,000								
Cautions			1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged. 3. Control Relay should be selected considering sufficient contact capacity to withstand against more than control current.								



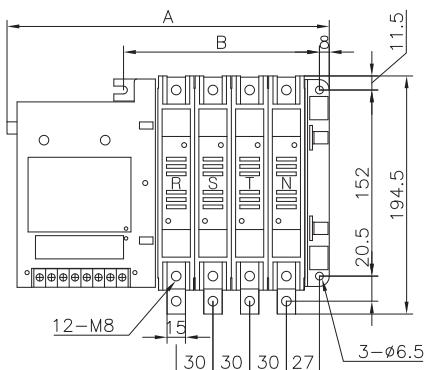
# TN Type

## ATS(60~600A)

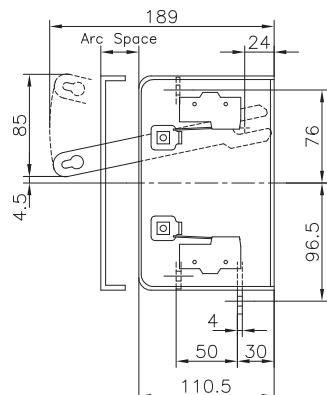
### ◆ Outline Dimension

Unit : mm

#### 60A, 100A

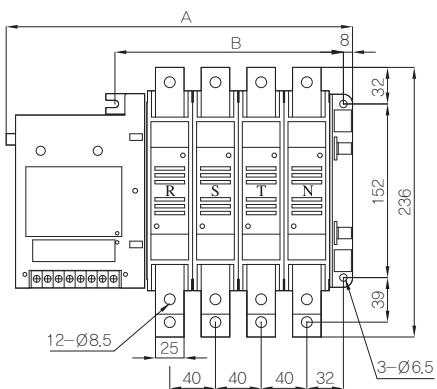


#### 606~61-TN

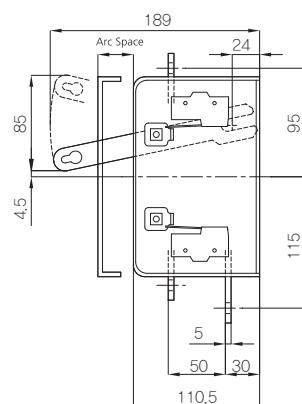


	Dimension (mm)	
Pole	A	B
2P	204	100
3P	234	130
4P	264	160

#### 200A

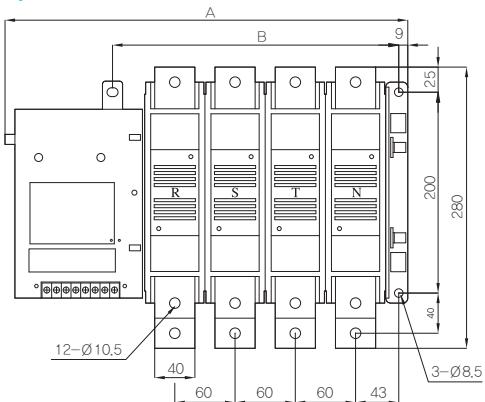


#### 62-TN

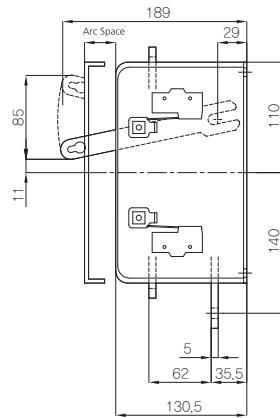


	Dimension (mm)	
Pole	A	B
2P	224	120
3P	264	160
4P	304	200

#### 400A, 600A



#### 64~66-TN



\* Arc space for main circuit  
- 30mm for AC 220V  
- 60mm for AC 660V

	Dimension (mm)	
Pole	A	B
2P	283	165
3P	343	225
4P	403	285



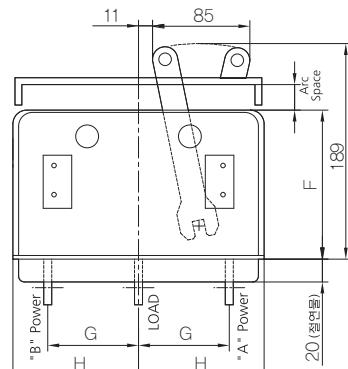
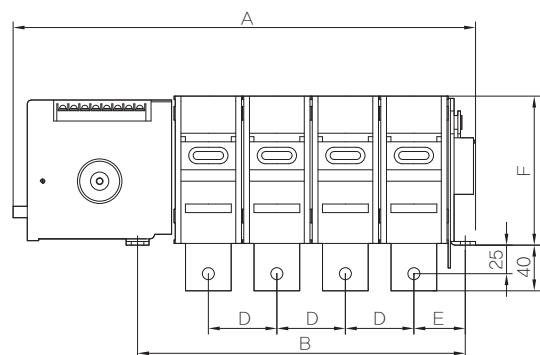
# TBN Type

ATS(60~600A)

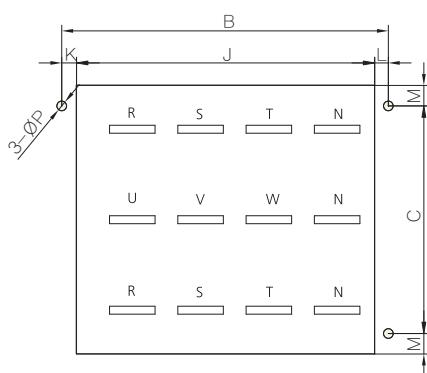
Automatic Transfer Switches 16|17

## ◆ Outline Dimension

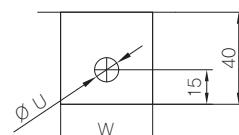
606~66-TBN



- \* Arc space for main circuit
  - 30mm for AC 220V
  - 60mm for AC 660V



PANEL CUTTING



	606-TBN 61-TBN	62-TBN	64-TBN	66-TBN
W	15	25	40	
U	Ø 8.5		Ø 10.5	
T	LINE	4	5	5
	LOAD	4	5	7

TERMINAL THICKNESS

Unit : mm

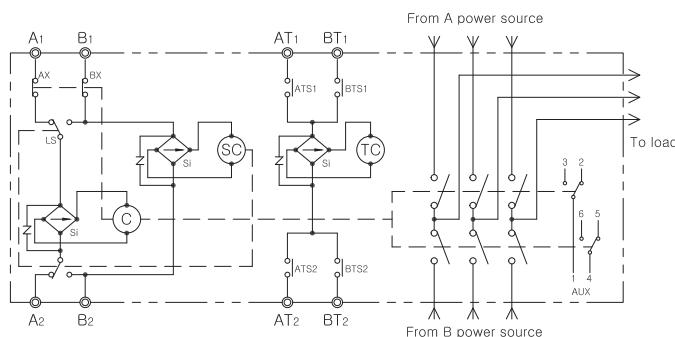
		A	B	C	D	E	F	G	H	J	K	L	M	P
606-TBN 61-TBN	2P	206	102	152	30	29	110.5	62.5	87.5	82	9	11	19	Ø 6.5
	3P	236	132							112				
	4P	266	162							142				
62-TBN	2P	226	122	152	40	34	110.5	63	87.5	102	9	11	19	Ø 6.5
	3P	266	162							142				
	4P	306	202							182				
64-TBN 66-TBN	2P	285	167	200	60	45	130.5	80.5	110	142	13	12	18	Ø 8.5
	3P	345	227							202				
	4P	405	287							262				



# TN, TBN Type

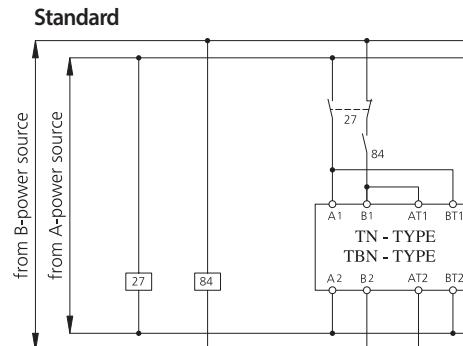
ATS(60~600A)

## Circuit Diagram

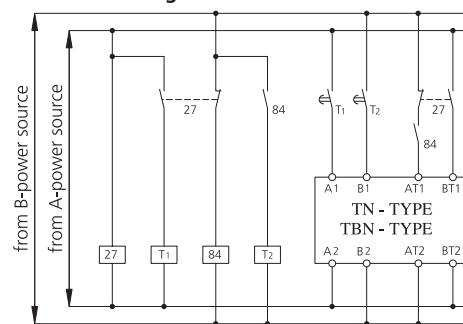


A1, A2	A-Power Closing Terminal	C	Closing Coil
B1, B2	B-Power Closing Terminal	SC	Selective Coil
AT1, AT2	A-Power Tripping Terminal	TC	Tripping Coil
BT1, BT2	B-Power Tripping Terminal	AX, BX	Control Switch
AUX	AUX Switch	ATS1, ATS2, BT1, BT2	Trip Control Switch
Si	Silicon Rectifier	LS	Selective Switch

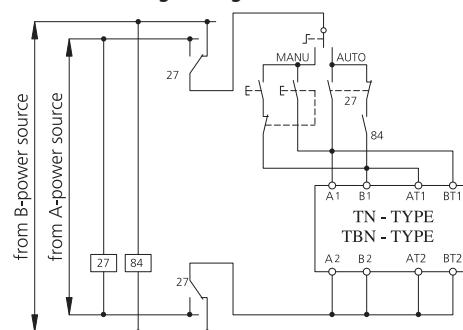
## Typical Operating Circuit



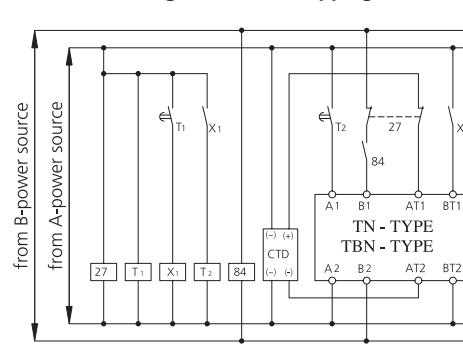
### In Case of using a timer



### In Case of using a changeover switch

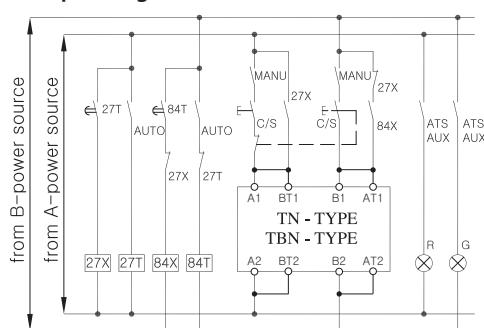


### In Case of using a condenser tripping device

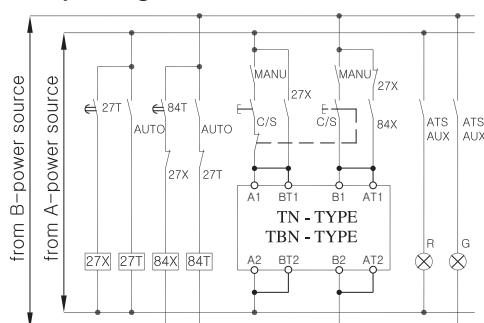


## Wiring Diagram

### AC Operating and Control



### DC Operating and Control



27X	Source-A Operating Relay	84X	Source-B Operating Relay
27T	27X Operating Delay Relay	84T	84T Operating Delay Relay
AUTO, MANU	Automatic, Manual	C/S	Control Switch



ATS(800~6300A)

## ◆ Information to Order

### A Rated Current

08	10	12	16	20	25	32	40	50	63
800A	1000A	1250A	1600A	2000A	2500A	3200A	4000A	5000A	6300A

### B Number of Poles

- 3:3P
- 4:4P

### C Operating Voltage

- A1 : AC 110V   ● D1 : DC 110V
- A2 : AC 220V   ● D2 : DC 125V

6  - PC -  P -  -   
**A      B      C      D**

### D Mounting System

- F : Fixed
- D : Draw out

## ◆ External View



- |   |                           |
|---|---------------------------|
| ① | Arc-Extinguishing Chamber |
| ② | Manual Lever Inlet        |
| ③ | Manual Lever              |
| ④ | Name Plate                |
| ⑤ | Lifting Hook              |
| ⑥ | Circuit Diagram           |
| ⑦ | ON-OFF Indicator          |
| ⑧ | Terminal Block            |

## ◆ Features

- Direct transfer method  
A⇒B, B⇒A
- One coil mechanism  
One coil mechanism is applied
- Transfer indicator provided  
Transfer indicator is fitted to indicate the transfer status.
- Easier busbar arrangement  
If the ATS is installed with the ACB in switchgear, Busbar can be easily arranged.
- Fixed Type & Drawout Type available  
Fixed Type and Drawout Type, Can satisfy a variety of customer needs.
- Quick replacement of ATS  
If malfunction occurs, Drawout Type of ATS can be changed within 5 minutes.
- Perfect transfer mechanism  
By spring transfer mechanism, ATS can be completely and perfectly transferred. There will be NO unattached position in any case.
- Sufficient current capacity  
Sufficient current carrying contacts are designed to withstand against over current.
- Minimized opening & closing impact  
Opening and closing impact is minimized.
- Last Break, 1st make Neutral contact  
Last Break, 1st make Neutral contact to reduce nuisance tripping in the ground fault protection system. IEEE 242 (Clause 7.5.5)



## PC Type

### ATS(800~6300A)

#### ◆ Specification

TYPE	608-PC	610-PC	612-PC	616-PC	620-PC
Rated Operational Voltage Ue	AC 600 V				
Rated Current le	800 A	1000 A	1250 A	1600 A	2000 A
Neutral Phase Current	800 A	1000 A	1250 A	1600 A	2000 A
Kind of Throw	Double Throw				
Connection	Back				
Number of Poles	3P	4P	3P	4P	3P
Weight ( kg )	Fixed	55	60	55	65
	Drawout	80	95	80	90
Rated Short-Time Withstand Current (1sec) lcw	25 kA		40 kA	50 kA	50 kA
Rated Short-Circuit Making Capacity lcm	52.5 kA		84 kA	105 kA	105 kA
Switching Capacity	AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)				
Switching Frequency	60 Time / Hour		20 Time / Hour		10 Time / Hour
Operating Current peak	DC 110V ~ 125V	45 A		50 A	65 A
	AC 100V ~ 110V	45 A		50 A	65 A
	AC 200V ~ 240V	30 A		40 A	50 A
Operating Time	Change-over Time	≤ 80 ms			≤ 100 ms
	Opening Time	≤ 40 ms			≤ 60 ms
Number of Operating Cycles	Without Current	10,000			5,000
	With Current	5,000			3,000
Cautions	1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.				

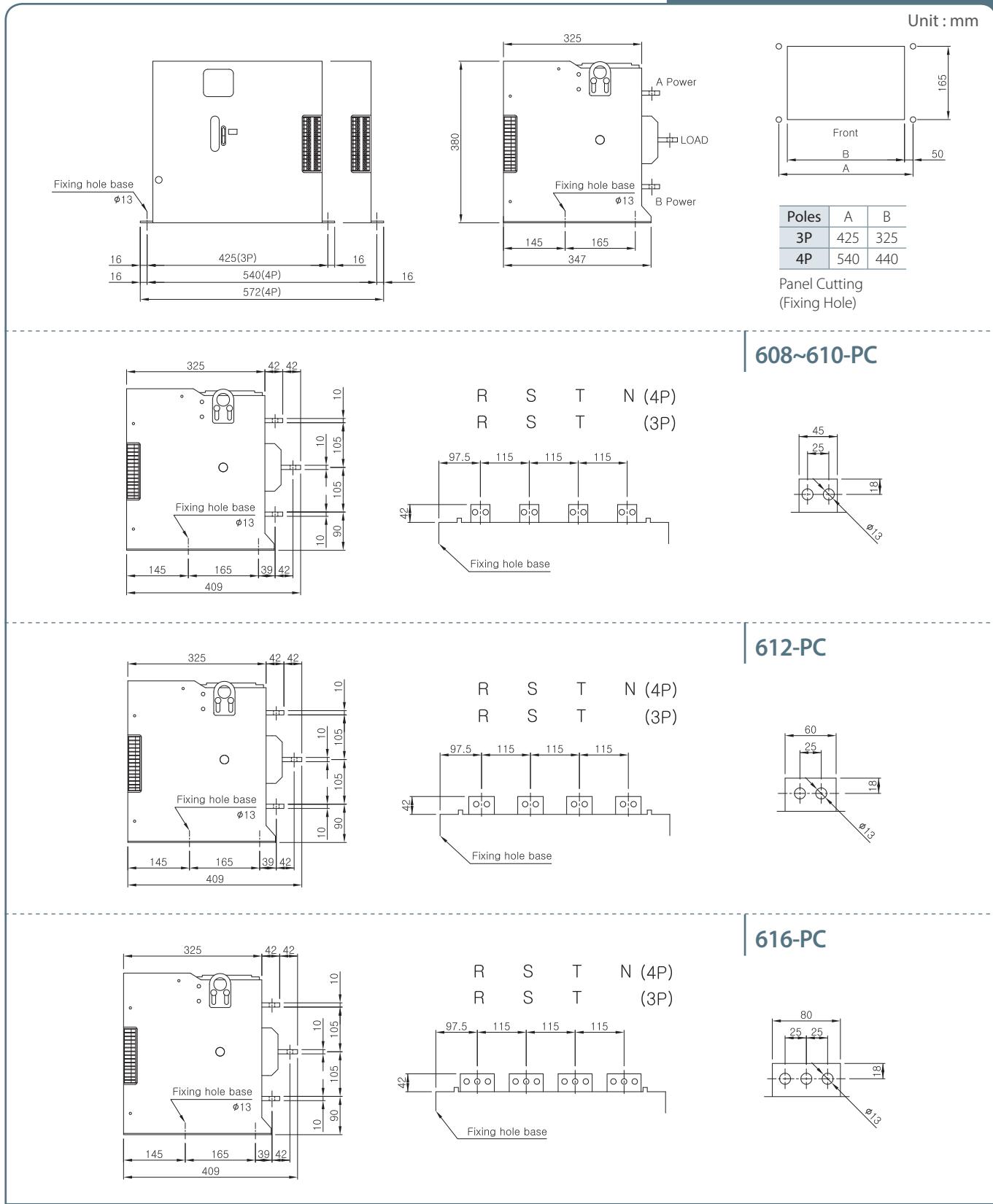
TYPE	625-PC	632-PC	640-PC	650-PC	663-PC
Rated Operational Voltage Ue	AC 600 V				
Rated Current le	2500 A	3200 A	4000 A	5000 A	6300 A
Neutral Phase Current	2500 A	3200 A	4000 A	5000 A	6300 A
Kind of Throw	Double Throw				
Connection	Back				
Number of Poles	3P	4P	3P	4P	3P
Weight ( kg )	Fixed	95	125	100	130
	Drawout	110	140	125	155
Rated Short-Time Withstand Current (1sec) lcw	50 kA		65 kA		
Rated Short-Circuit Making Capacity lcm	peak	105 kA		143 kA	
Switching Capacity		AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)			
Switching Frequency	10 Time / Hour				
Operating Current peak	DC 110V ~ 125V	65 A		80 A	
	AC 100V ~ 110V	65 A		80 A	
	AC 200V ~ 240V	50 A		60 A	
Operating Time	Change-over Time	≤ 100 ms			
	Opening Time	≤ 60 ms			
Number of Operating Cycles	Without Current	5,000			3,000
	With Current	3,000			1,500
Cautions	1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.				



## ATS(800~6300A)

## ◆ Outline Dimension

## 800~1600A Fixed





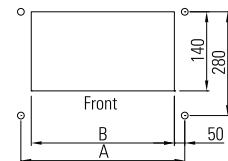
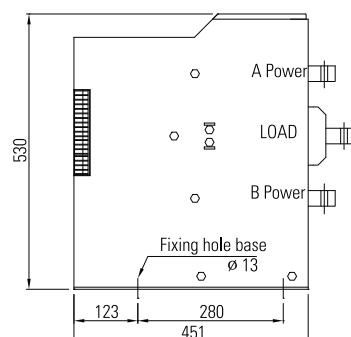
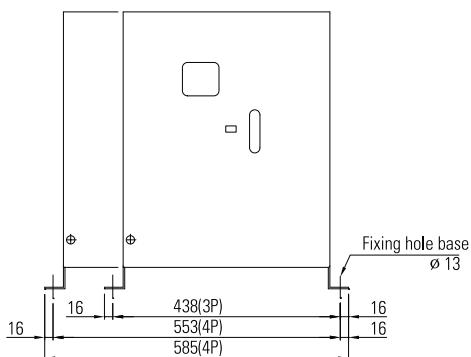
## PC Type

ATS(800~6300A)

### ◆ Outline Dimension

2000~3200A Fixed

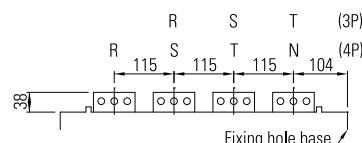
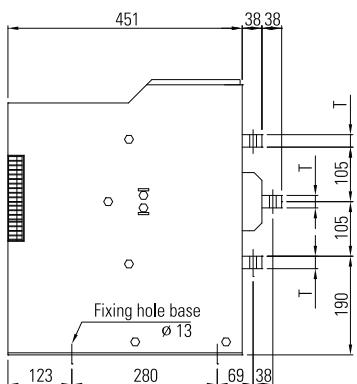
Unit : mm



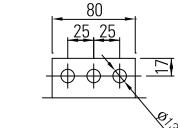
Poles	A	B
3P	438	338
4P	553	453

Panel Cutting  
(Fixing Hole)

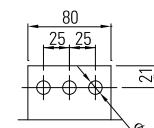
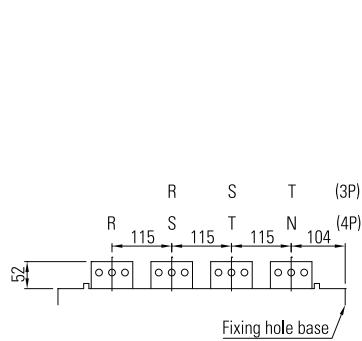
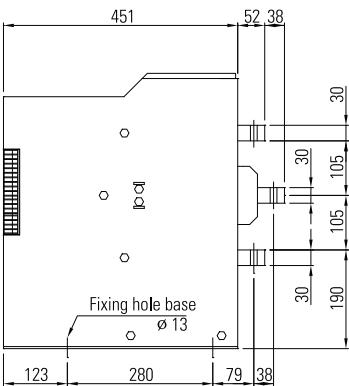
620~625-PC



Current	T
2000A	15
2500A	24



632-PC

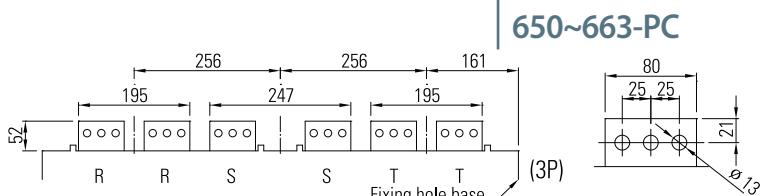
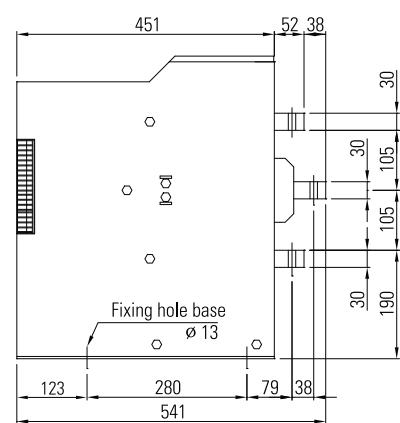
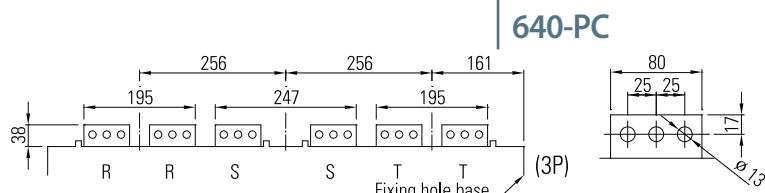
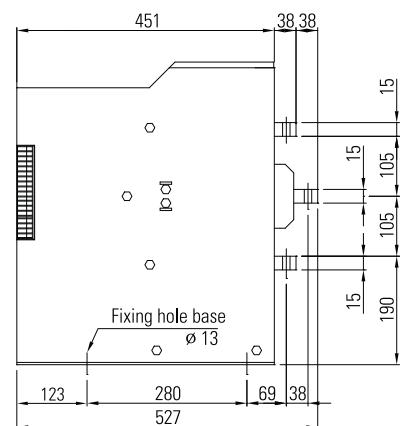
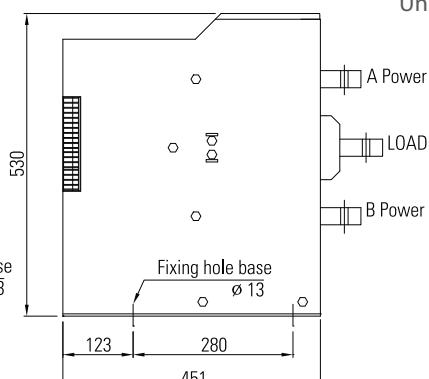
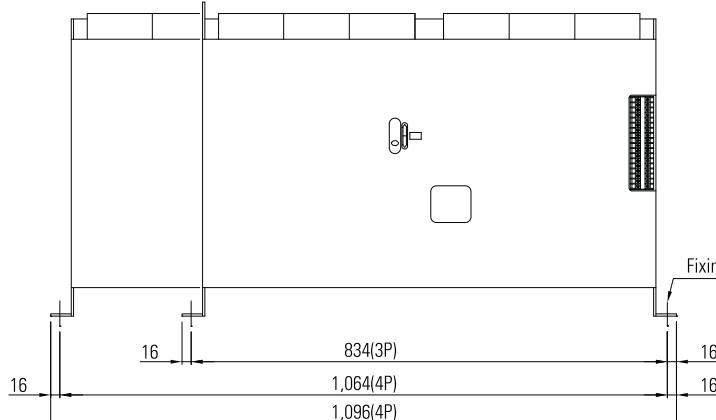
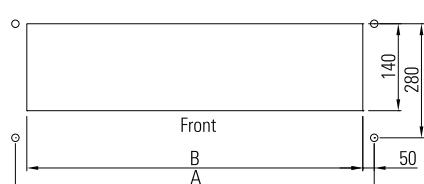




## ATS(800~6300A)

## ◆ Outline Dimension

## 4000~6300A Fixed

Panel cutting  
(Fixing hole)

Poles	A	B
3P	834	734
4P	1064	964

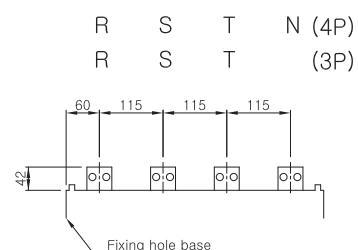
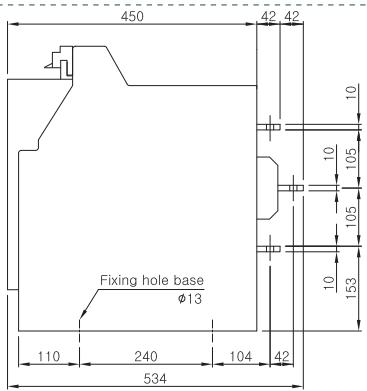
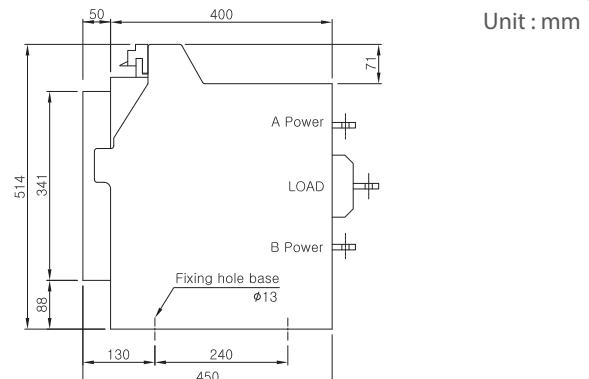
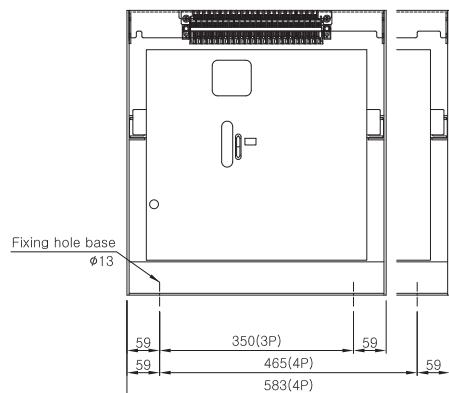
# PC Type

ATS(800~6300A)

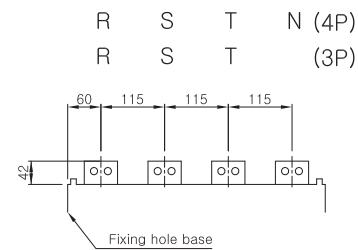
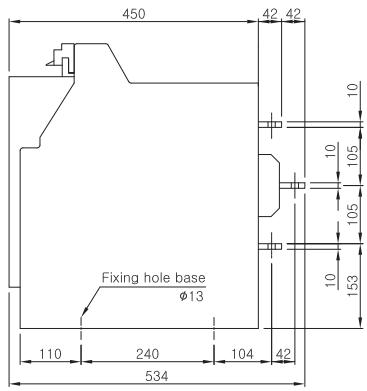


## ◆ Outline Dimension

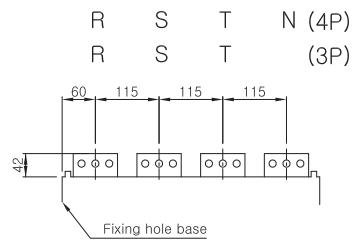
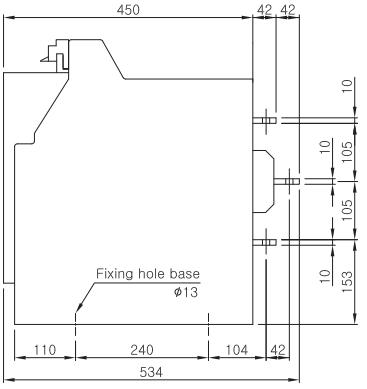
800~1600A Draw Out



608~610-PC



612-PC



616-PC

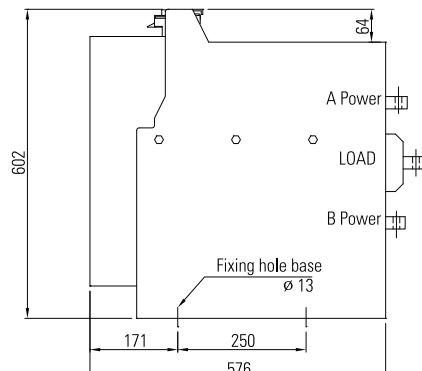
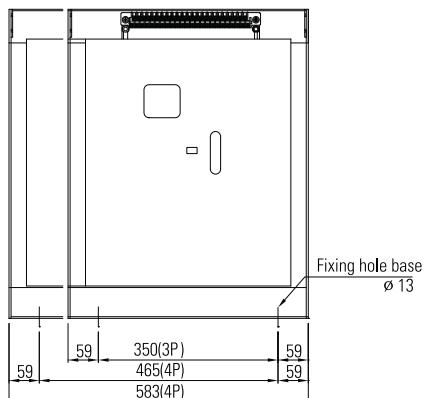


ATS(800~6300A)

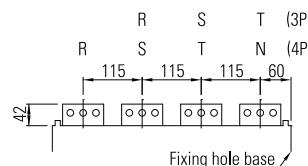
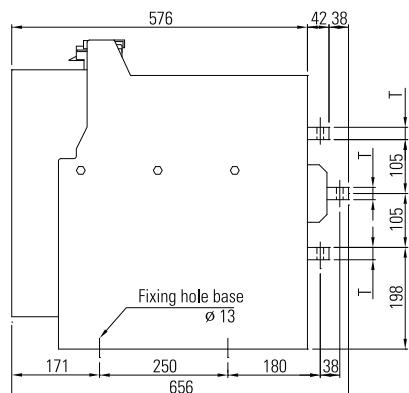
## ◆ Outline Dimension

## 2000~3200A Draw Out

Unit : mm

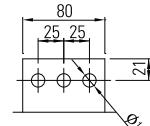
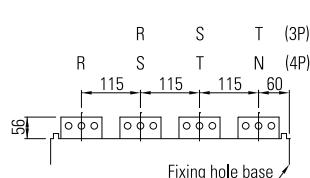
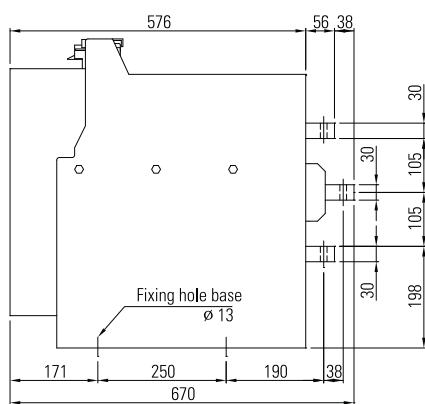


## 620~625-PC



Current	T
2000A	15
2500A	24

## 632-PC





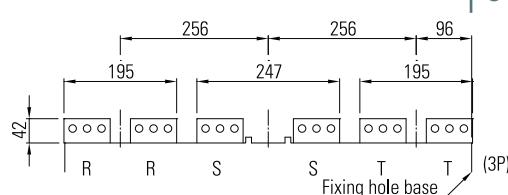
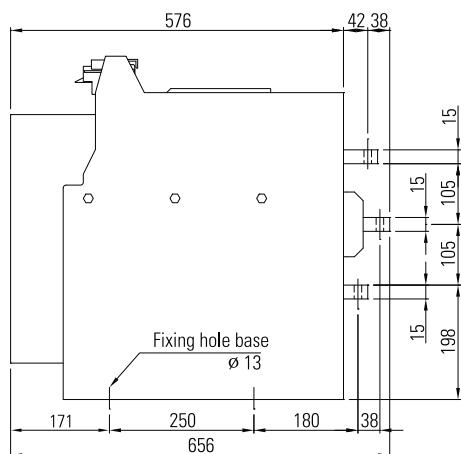
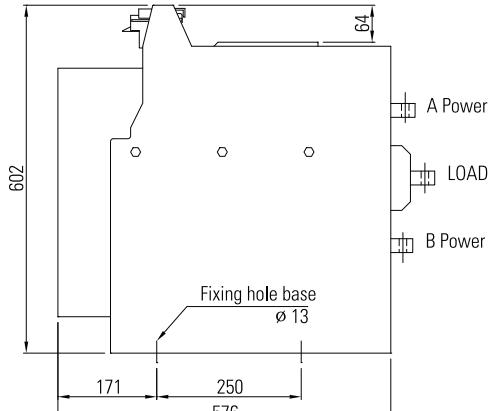
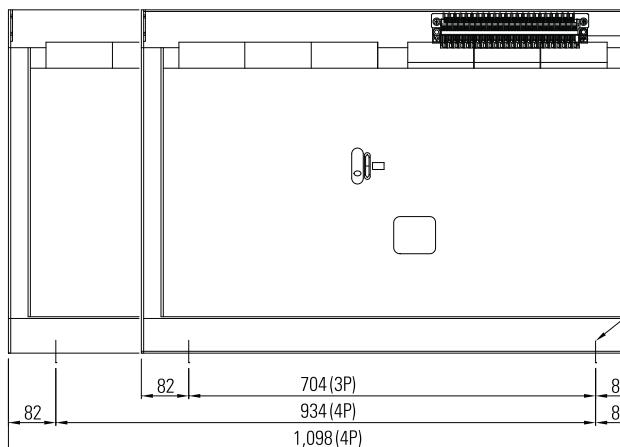
## PC Type

ATS(800~6300A)

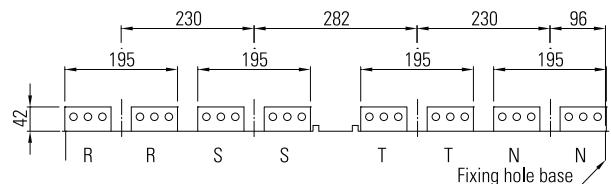
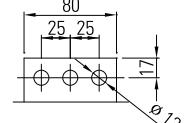
### ◆ Outline Dimension

4000~6300A Draw Out

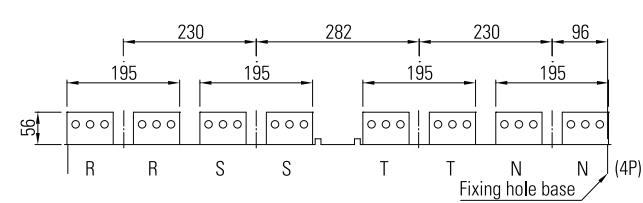
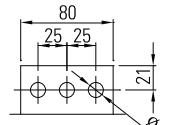
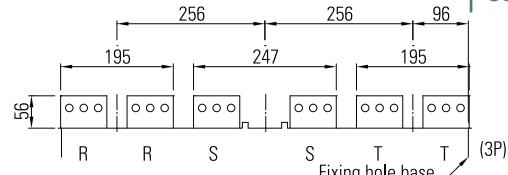
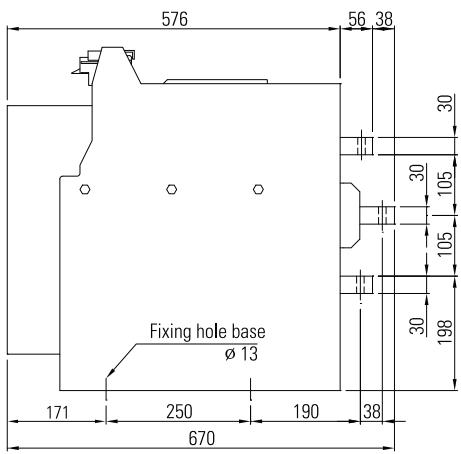
Unit : mm



640-PC



650~663-PC




**ATS(600~6300A)**

## ◆ Information to Order

**A** Rated Current

06	08	10	12	16	20	25	32	40	50	63
600A	800A	1000A	1250A	1600A	2000A	2500A	3200A	4000A	5000A	6300A

**B** Number of Poles

- 4:4P

**C** Operating Voltage

- A1 : AC 110V    • D1 : DC 110V
- A2 : AC 220V    • D2 : DC 125V

**6□ - PSO - □P - □ - □**  
**A      B      C      D**
**D** Mounting System

- F : Fixed
- D : Draw out

## ◆ Features

In addition to every function of OSS-PC Type ATS, OSS-PSO Type ATS has additional function of Overlapping Neutral Contact. (ON-ON Type ATS)

**■ Function of Overlapping Neutral Contact**

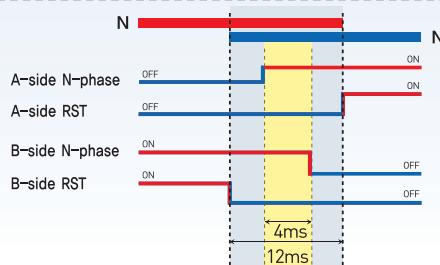
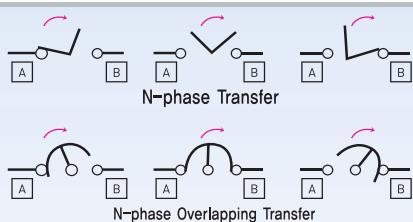
When general ATS will be transferred, Arc will be generated between fixed contacts and moving contacts. Thus, current flows between contacts and arc will be eliminated when current will be at zero level. Eliminating time of arc is 10~12ms. Therefore, various device of load side can be protected when neutral contacts should be opened 10~12ms later than other 3-phases contacts. Load side devices of general ATS cannot be sufficiently protected because opening time gap between neutral contacts and other 3-phases contacts is less than 10ms. In order to solve this problem, Overlapping between neutral contacts of A-power (Normal) and B-power (Emergency) during transfer of switch functions to protect various devices of load side more safely.

In addition, Non-linear load increases the earth potential and potential difference is occurred between earth and neutral line. When general ATS will be transferred, Neutral line is separated from load and reference potential difference cannot be established. Thus, Floating is occurred and electronic devices can be malfunctioned. When ATS with overlapping neutral contact will be applied, Floating can be protected.

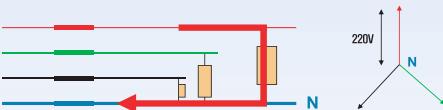
**■ Location Needed for Overlapping Neutral Contact**

- Broadcasting System and Telecommunication System
- Military Communication System and Radar Facilities
- Bank and Computer Center
- Large Harmonic Load : Elevator & Escalator, etc.)

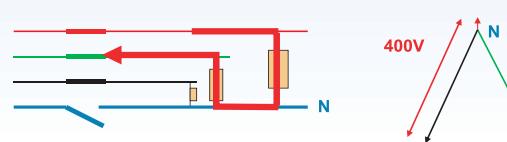
- Arc Furnace
- Petrochemical Plant

**■ N-phase Transfer**

**■ Limits of 4P Transfer**

- Opening neutral wire is forbidden.
- The neutral is the common reference to 3-phases.



- If N-phase will be opened, Ph/Ph voltage can go up to 400V. For transfer of 4P, Overlapping of N-phase is necessary





# PSO Type

ATS(600~6300A)

## ◆ Specification

TYPE		606-PSO	608-PSO	610-PSO	612-PSO	616-PSO				
Rated Operational Voltage		AC 600V								
Rated Current		630 A	800 A	1000 A	1250 A	1600 A				
Neutral Phase Current		630 A	800 A	1000 A	1250 A	1600 A				
Kind of Throw		Double Throw								
Connection		Back								
Number of Poles										
Weight ( kg )	Fixed	70	75	80	85					
	Drawout	100	105	115	120					
Rated Short-Time Withstand Current (1sec)		Icw	25 kA		40 kA	50 kA				
Rated Short-Circuit Making Capacity		Icm	52.5 kA		84 kA	105 kA				
Switching Capacity		AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)								
Switching Frequency		60 Time / Hour			20 Time / Hour					
Operating Current peak	DC 110V ~ 125V	45 A			50 A					
	AC 100V ~ 110V	45 A			50 A					
	AC 200V ~ 240V	30 A			40 A					
Operating Time	Change-over Time	≤ 100 ms								
	Opening Time	≤ 60 ms								
Number of Operating Cycles	Without Current	10,000								
	With Current	5,000								
Cautions		1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.								

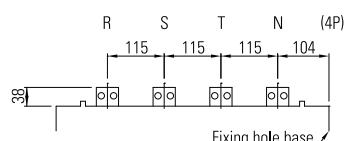
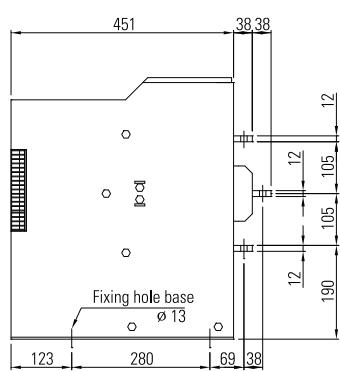
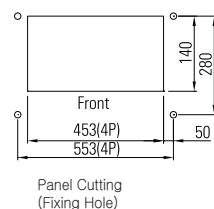
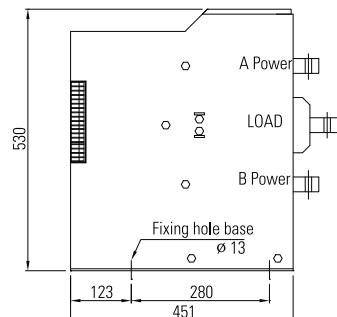
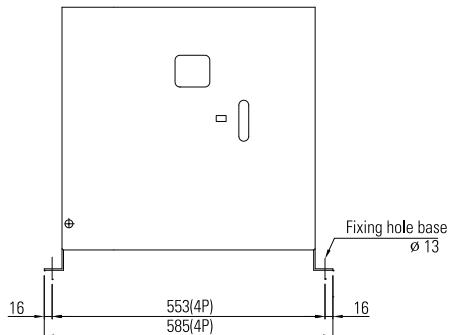
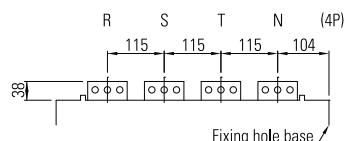
TYPE		620-PSO	625-PSO	632-PSO	640-PSO	650-PSO	663-PSO		
Rated Operational Voltage		AC 600V							
Rated Current		2000 A	2500 A	3200 A	4000 A	5000 A	6300 A		
Neutral Phase Current		2000 A	2500 A	3200 A	4000 A	5000 A	6300 A		
Kind of Throw		Double Throw							
Connection		Back							
Number of Poles		4P							
Weight ( kg )	Fixed	115	125	125	210	230	250		
	Drawout	140	140	155	275	285	305		
Rated Short-Time Withstand Current (1sec)		Icw	50 kA	50 kA		65 kA			
Rated Short-Circuit Making Capacity		Icm	105 kA	105 kA		143 kA			
Switching Capacity		AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)							
Switching Frequency		10 Time / Hour							
Operating Current peak	DC 110V ~ 125V	65 A			80 A				
	AC 100V ~ 110V	65 A			80 A				
	AC 200V ~ 240V	50 A			65 A				
Operating Time	Change-over Time	≤ 100 ms							
	Opening Time	≤ 60 ms							
Number of Operating Cycles	Without Current	5,000			3,000				
	With Current	3,000			1,500				
Cautions		1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.							


**ATS(600~6300A)**

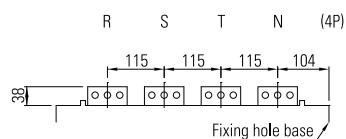
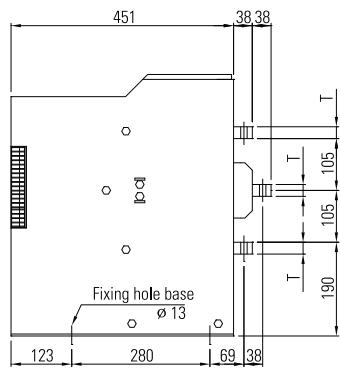
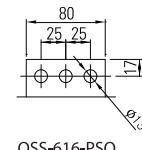
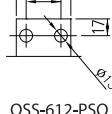
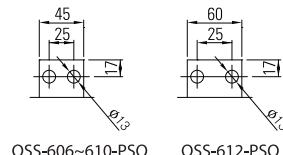
## ◆ Outline Dimension

### 600~3200A Fixed

Unit : mm

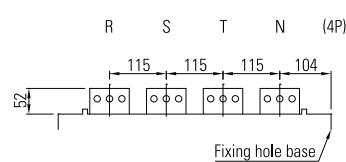
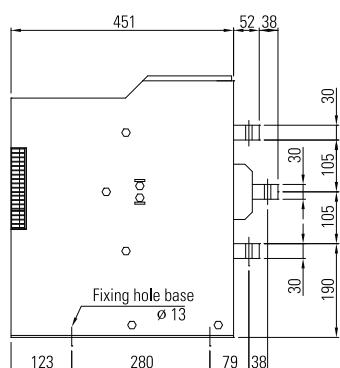
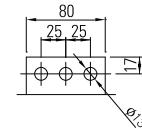

**606~612-PSO**

**616-PSO**

### 606~616-PSO

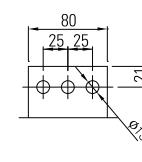


### 620~625-PSO

Current	T
2000A	15
2500A	24



### 632-PSO



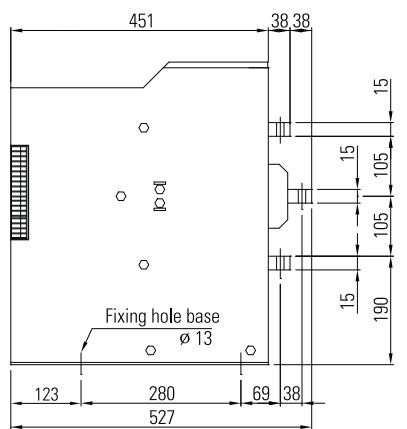
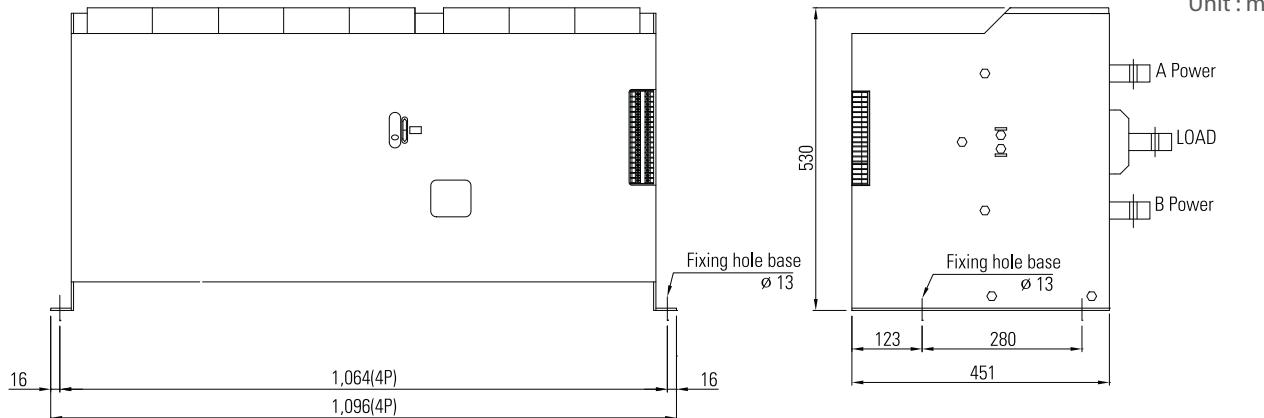


## PSO Type

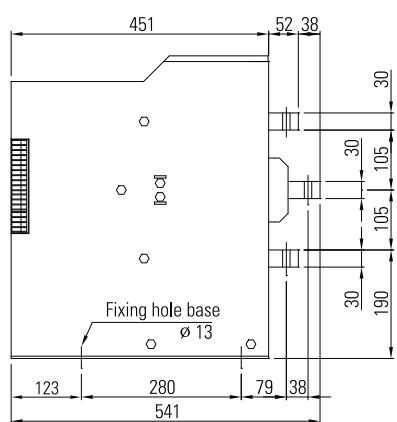
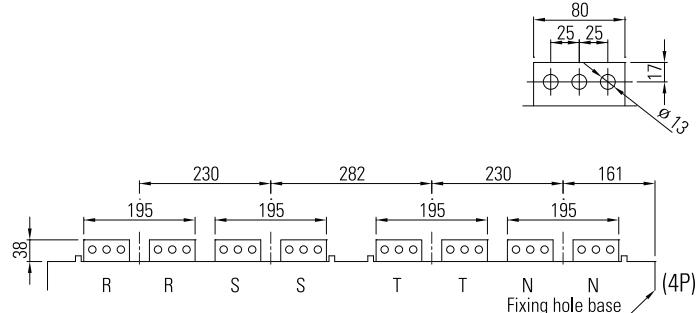
ATS(600~6300A)

### ◆ Outline Dimension

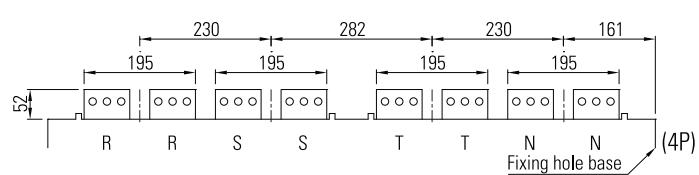
4000~6300A Fixed



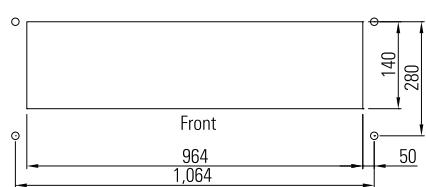
640-PSO



650~663-PSO



### Panel cutting (Fixing hole)

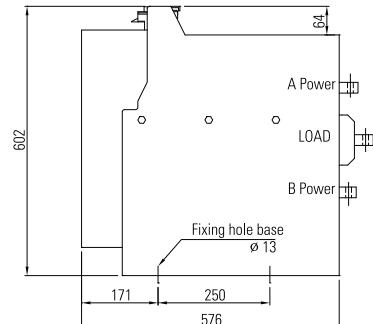
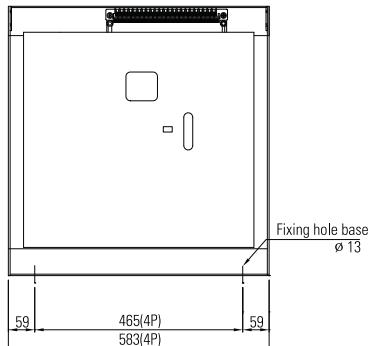




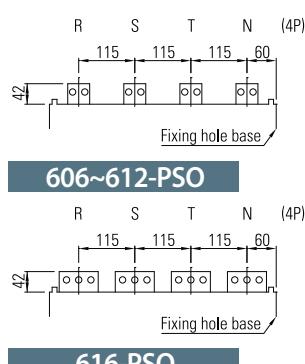
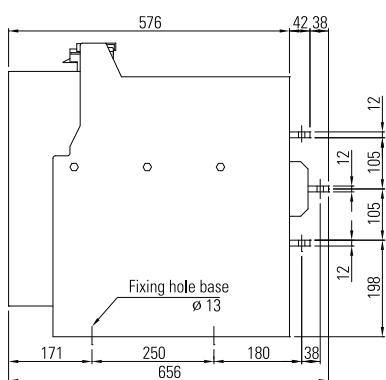
ATS(600~6300A)

## ◆ Outline Dimension

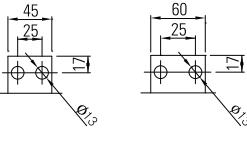
600~3200A Draw Out



Unit : mm

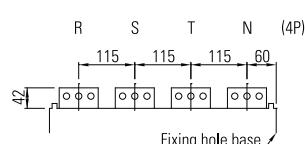
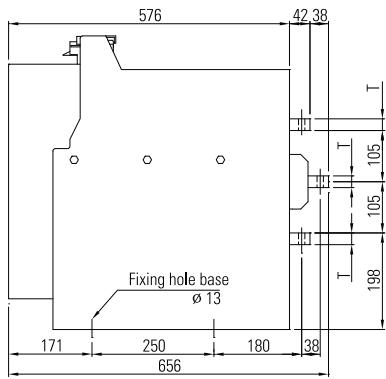


606~616-PSO



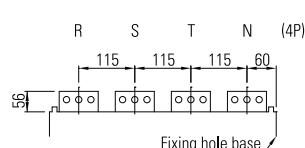
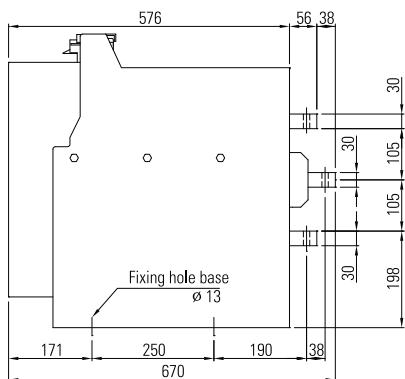
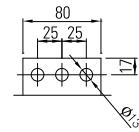
OSS-606~610-PSO OSS-612-PSO

616-PSO

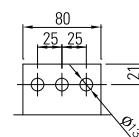


620~625-PSO

Current	T
2000A	15
2500A	24



632-PSO





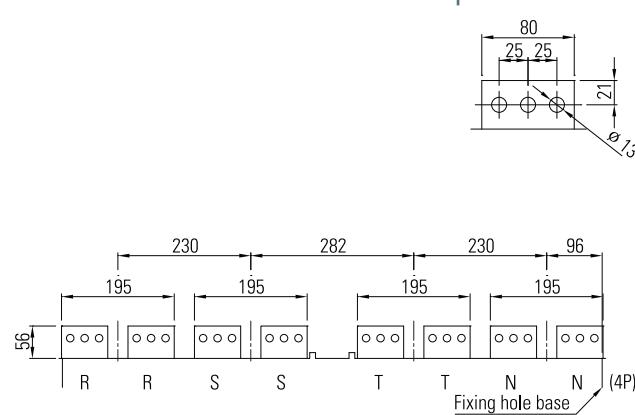
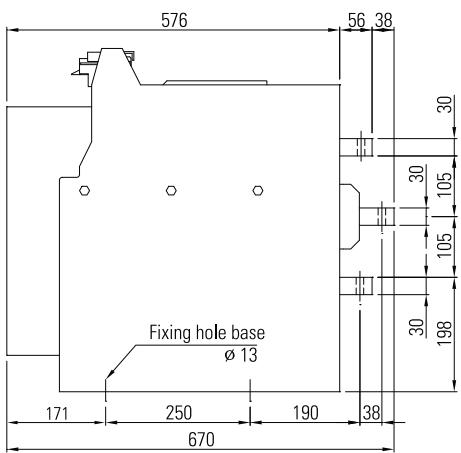
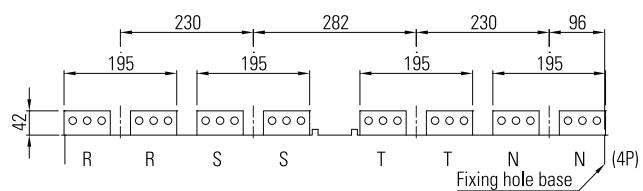
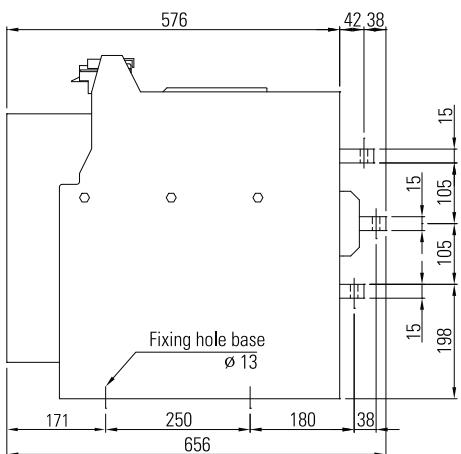
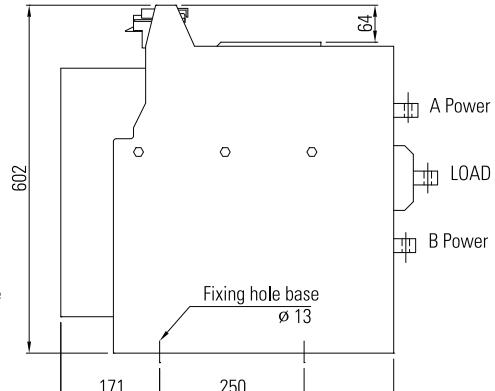
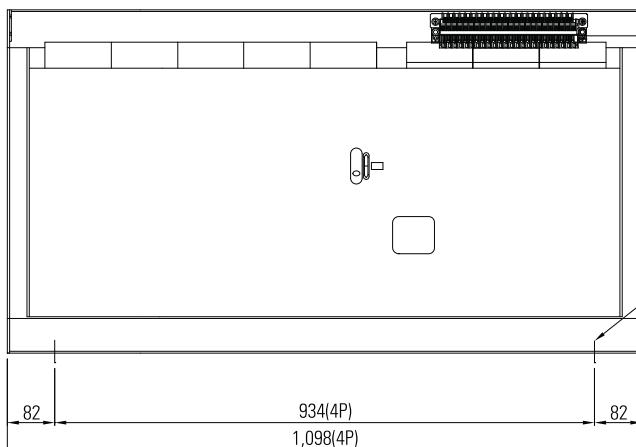
## PSO Type

ATS(600~6300A)

### ◆ Outline Dimension

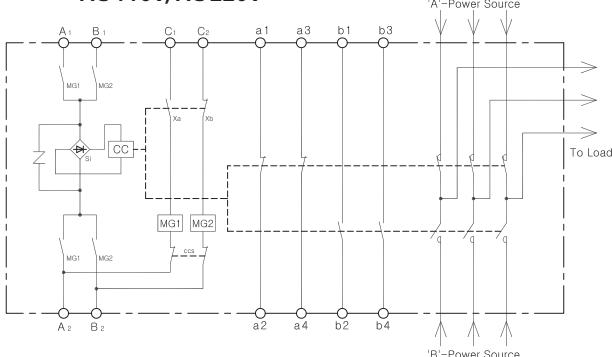
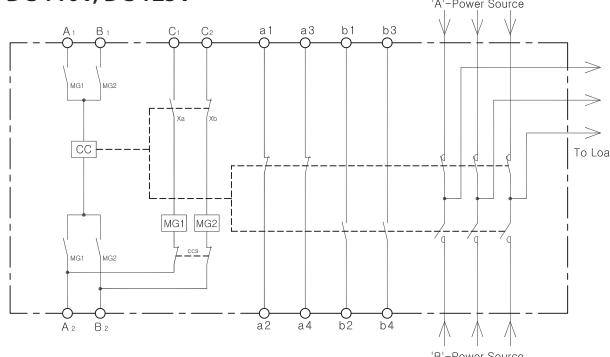
4000~6300A Draw Out

Unit : mm



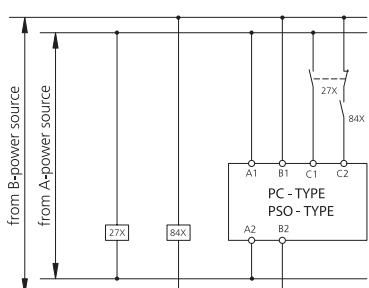
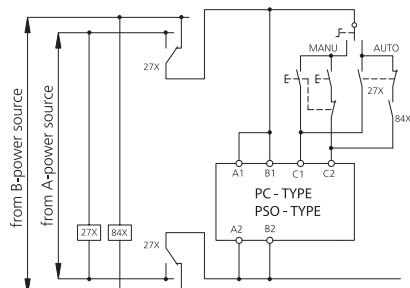
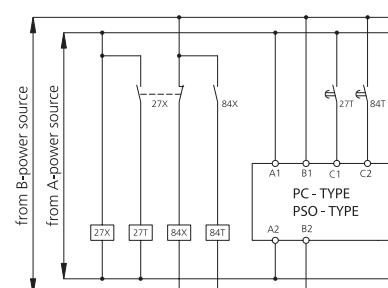

**ATS**

## Circuit Diagram

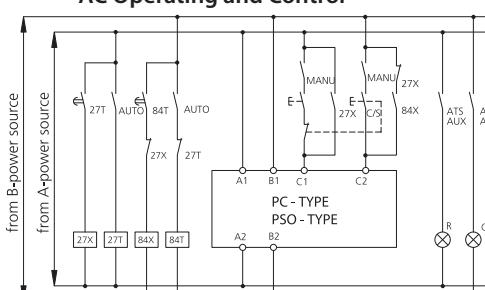
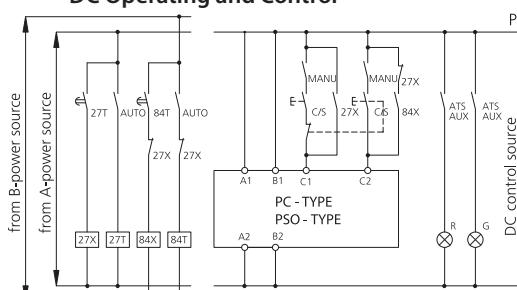
**AC 110V, AC 220V**

**DC 110V, DC 125V**


A1, A2	A-Power Closing Terminal	Xa, Xb	Control Switch
B1, B2	B-Power Closing Terminal	MG1, MG2	Magnetic coil
CC	Closing coil	a1, a2, a3, a4	A-Power Aux Switch
C	Closing coil state switch	b1, b2, b3, b4	B-Power Aux Switch

## Typical Operating Circuit

**Standard**

**In Case of using a changeover switch**

**In Case of using a timer**


## Wiring Diagram

**AC Operating and Control**

**DC Operating and Control**


27X	Source-A Operating Relay	84X	Source-B Operating Relay
27T	27X Operating Delay Relay	84T	84X Operating Delay Relay
AUTO, MANU	Automatic, Manual	C/S	Control Switch

**Caution)** More than 2.5mm<sup>2</sup> power cable used for 1600A ATS or less.  
More than 4.0mm<sup>2</sup> power cable used for 2000A ATS or over.  
More than 6.0mm<sup>2</sup> power cable used for 4000A ATS or over.



# PCN Type

ATS(800~6300A)

## ◆ Information to Order

6□ - □ - □P - □ - □  
A B C D E

### A Rated Current

08	10	12	16	20	25	32	40	50	63
800A	1000A	1250A	1600A	2000A	2500A	3200A	4000A	5000A	6300A

### B Type

- PCN : PCN-Type

### C Number of Poles

- 3 ; 3P
- 4 ; 4P

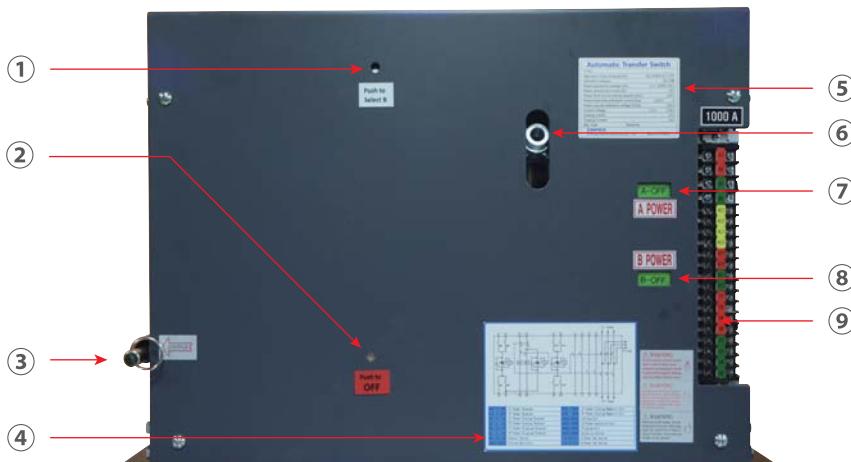
### D Operating Voltage

- A1 : AC 110V
- A2 : AC 220V
- D1 : DC 110V
- D2 : DC 125V

### E Mounting System

- F : Fixed
- D : Draw out

## ◆ External View



①	Selective Button for "B"-Power Closing
②	Trip Button
③	Manual Lever
④	Circuit Diagram
⑤	Name Plate
⑥	Manual Lever Inlet
⑦	"A"-Power ON/OFF Indicator
⑧	"B"-Power ON/OFF Indicator
⑨	Terminal Block

## ◆ Features

- Neutral position is functioned to cut off both power sources  
In case UPS is applied, It is available to transfer to neutral position by tripping mechanism after checking circuit stability and safety instaneous transfer as follows. A ⇒ Off ⇒ B, B ⇒ Off ⇒ A and A ⇒ Off ⇒ A, B ⇒ Off ⇒ B instantaneous transfer can be available also by operating signal.
- Sufficient contact capacity against accidental current.  
(20 times of operating current)
- On-load break and make type.
- Easy busbar arrangement.
- Prevent the simultaneous closing by complete mechanical and electrical tripping mechanism
- Current carrying capacity of N-phase is 100% same as other phases.
- N-phase is closed earlier and opened later.



# PCN Type

## ATS(800~6300A)

### ◆ Specification

TYPE		608-PCN	610-PCN	612-PCN	616-PCN	620-PCN					
Rated Operational Voltage		Ue		AC 600 V							
Rated Insulation Voltage		Ui		AC 800 V							
Rated Impulse Withstand Voltage		Ui <sub>imp</sub>		AC 8000 V							
Rated Current		Ie		800 A	1000 A	1250 A	1600 A	2000 A			
Neutral Phase Current		800 A		1000 A	1250 A	1600 A	2000 A				
Kind of Throw		Double Throw									
Connection		Back									
Number of Poles		3P	4P	3P	4P	3P	4P	3P	4P		
Weight ( kg )	Fixed	60	70	60	70	65	75	75	85		
	Drawout	130	145	130	145	140	155	150	165		
Rated Short-Time Withstand Current (1sec)		Icw		25 kA	25 kA	40 kA	50 kA	50 kA			
Rated Short-Circuit Making Capacity		peak	Icm	52.5 kA	52.5 kA	84 kA	105 kA	105 kA			
Switching Capacity		AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)									
Switching Frequency		60 Time / Hour			20 Time / Hour		10 Time / Hour				
Operating Current peak	DC 110V ~ 125V		25 A		40 A		65 A				
	AC 100V ~ 110V		25 A		40 A		65 A				
	AC 200V ~ 240V		15 A		30 A		50 A				
Operating Time	"A" Power	Making	≤ 80 ms					≤ 100 ms			
		Breaking	≤ 40 ms					≤ 60 ms			
	"B" Power	Making	≤ 80 ms					≤ 100 ms			
		Breaking	≤ 40 ms					≤ 60 ms			
Number of Operating Cycles	Without Current		10,000					5,000			
	With Current		5,000					3,000			
Cautions		1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.									

TYPE		625-PCN	632-PCN	640-PCN	650-PCN	663-PCN					
Rated Operational Voltage		Ue		AC 600 V							
Rated Insulation Voltage		Ui		AC 800 V							
Rated Impulse Withstand Voltage		Ui <sub>imp</sub>		AC 8000 V							
Rated Current		Ie	2500 A	3200 A	4000 A	5000 A	6300 A				
Neutral Phase Current			2500 A	3200 A	4000 A	5000 A	6300 A				
Kind of Throw		Double Throw									
Connection		Back									
Number of Poles		3P	4P	3P	4P	3P	4P	3P	4P		
Weight ( kg )	Fixed	105	125	110	130	180	220	200	250		
	Drawout	165	195	180	210	220	275	245	400		
Rated Short-Time Withstand Current (1sec)		Icw	50 kA	50 kA	65 kA	65 kA	65 kA				
Rated Short-Circuit Making Capacity		peak	Icm	105 kA	105 kA	143 kA	143 kA	143 kA			
Switching Capacity		AC -33B (10 le making / 10 le breaking cos Ø= 0.35), (1 le making / 1 le breaking cos Ø= 0.8)									
Switching Frequency		10 Time / Hour									
Operating Current peak	DC 110V ~ 125V		65 A		80 A						
	AC 100V ~ 110V		65 A		80 A						
	AC 200V ~ 240V		50 A		65 A						
Operating Time	"A" Power	Making	≤ 100 ms								
		Breaking	≤ 60 ms								
	"B" Power	Making	≤ 100 ms								
		Breaking	≤ 60 ms								
Number of Operating Cycles	Without Current		5,000		3,000						
	With Current		3,000		1,500						
Cautions		1. For complete operation, Be sure to provide control source for more than 0.5sec. 2. When control source will be provided to A side and B side simultaneously, Coil may be damaged.									



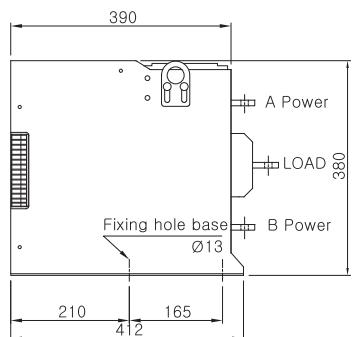
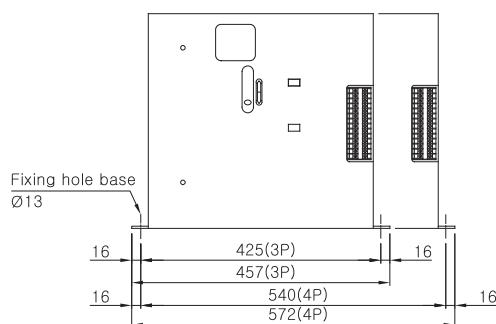
## PCN Type

ATS(800~6300A)

### ◆ Outline Dimension

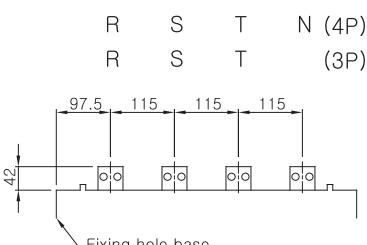
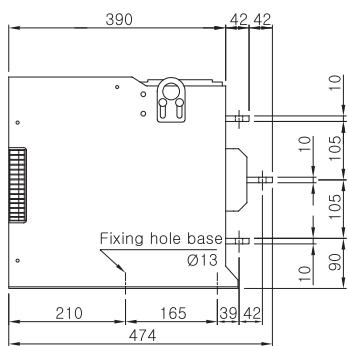
800~1600A Fixed

Unit : mm

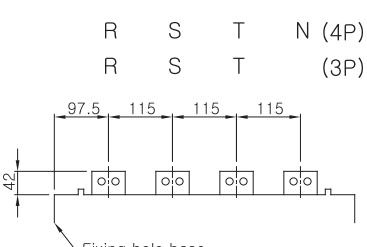
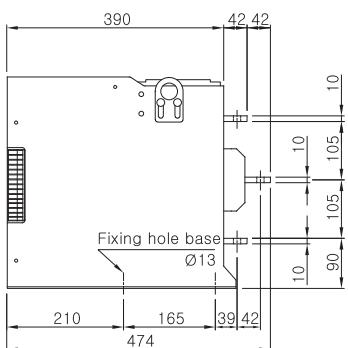


Poles	A	B
3P	425	325
4P	540	440

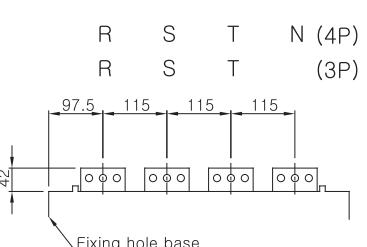
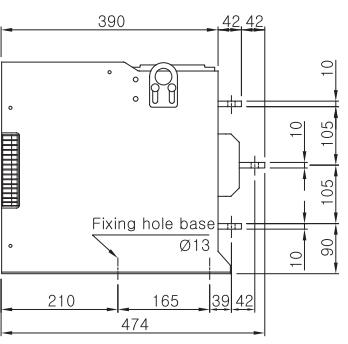
Panel Cutting  
(Fixing Hole)



608~610-PCN



612-PCN



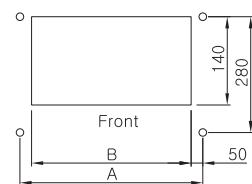
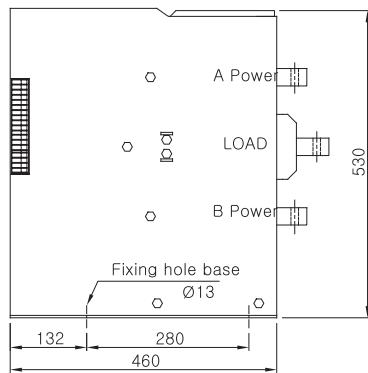
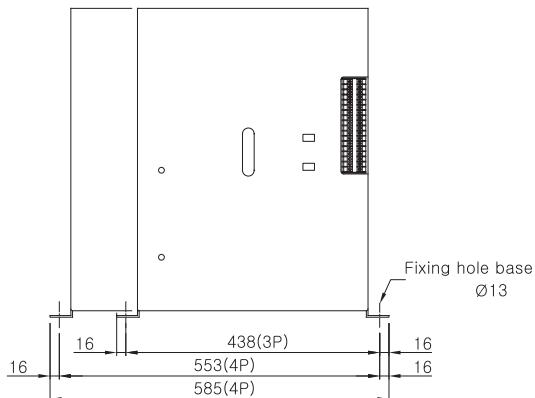
616-PCN


**ATS(800~6300A)**

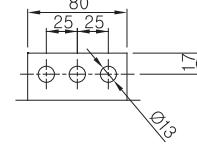
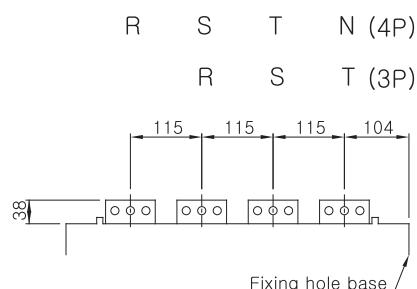
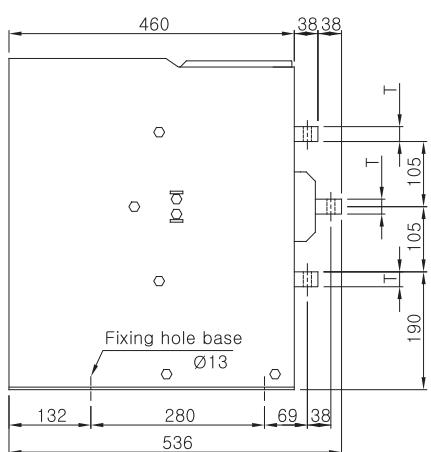
## ◆ Outline Dimension

**2000~3200A Fixed**

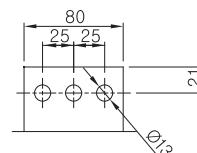
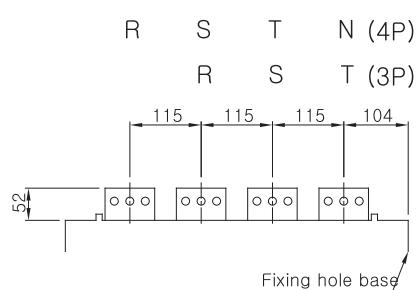
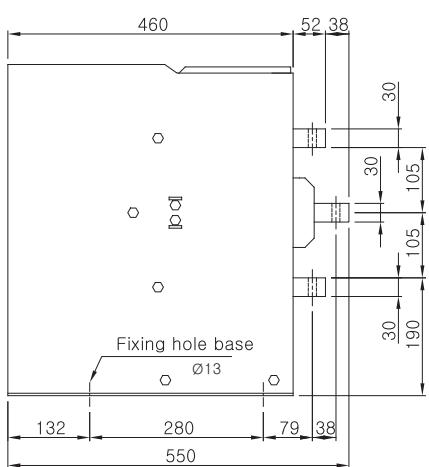
Unit : mm



Poles	A	B
3P	438	338
4P	553	453

 Panel Cutting  
(Fixing Hole)


Current	T
2000A	15
2500A	24



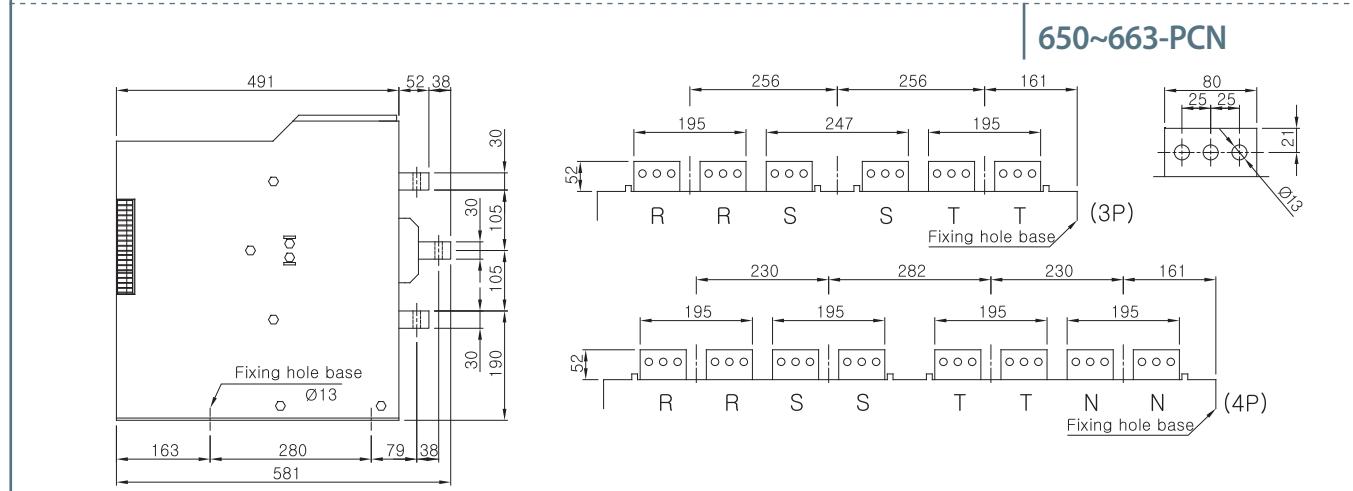
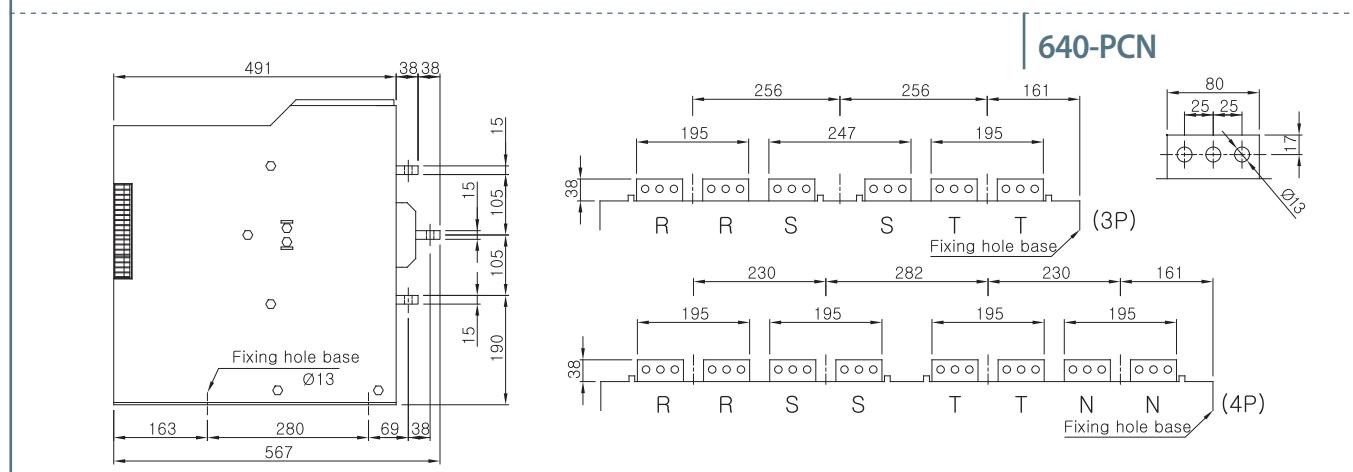
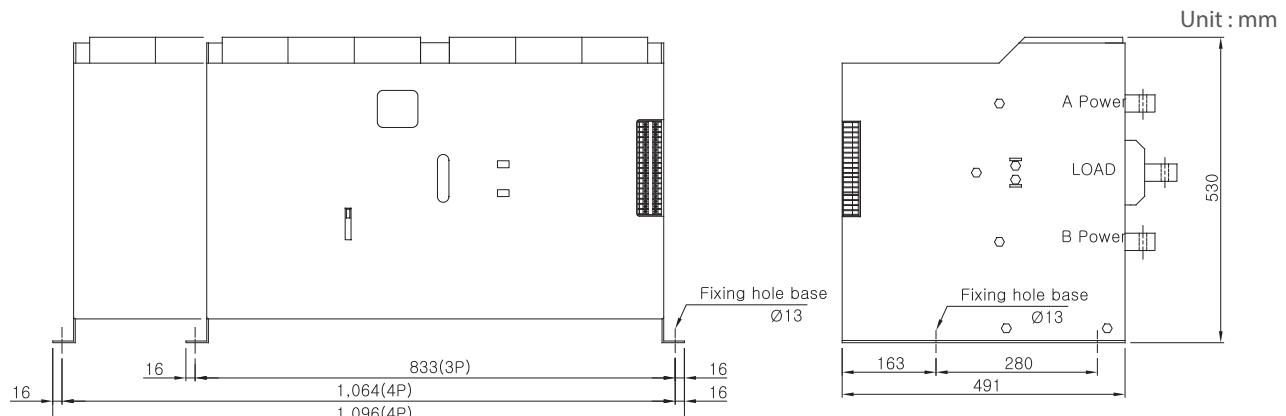


## PCN Type

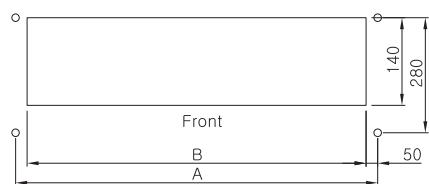
ATS(800~6300A)

### ◆ Outline Dimension

4000~6300A Fixed



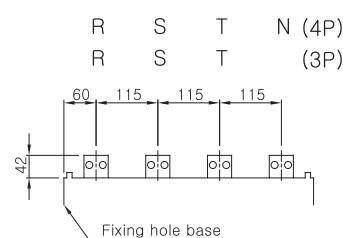
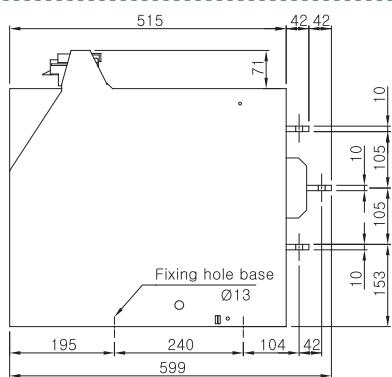
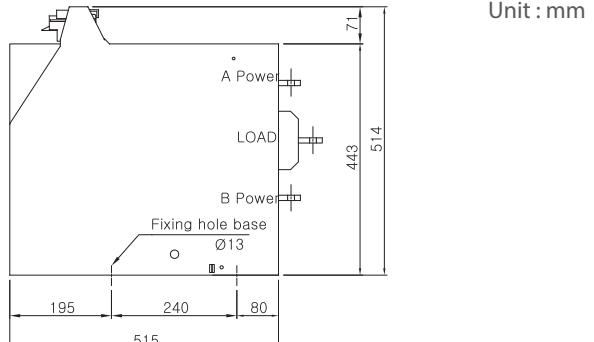
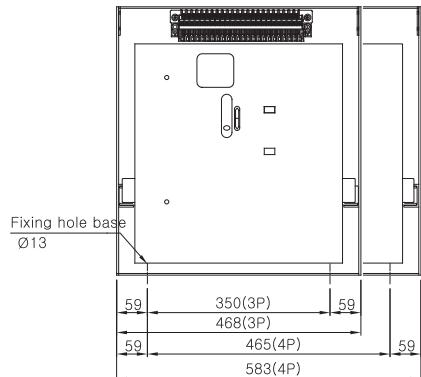
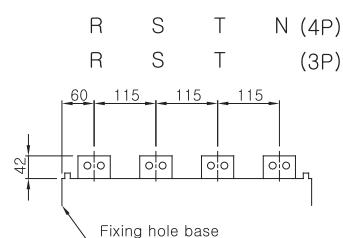
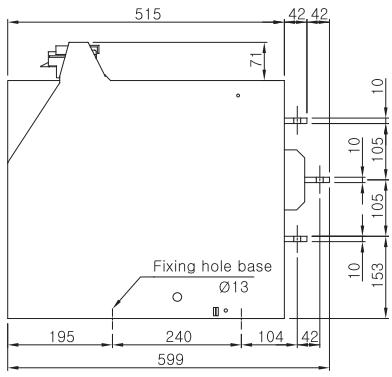
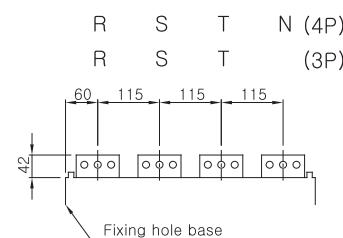
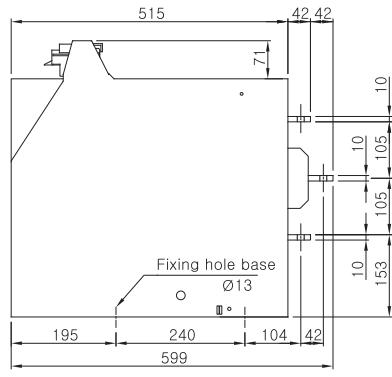
### Panel cutting (Fixing hole)



Poles	A	B
3P	834	734
4P	1064	964


**ATS(800~6300A)**

## ◆ Outline Dimension

**800~1600A Draw Out**

**608~610-PCN**

**612-PCN**

**616-PCN**

Unit : mm

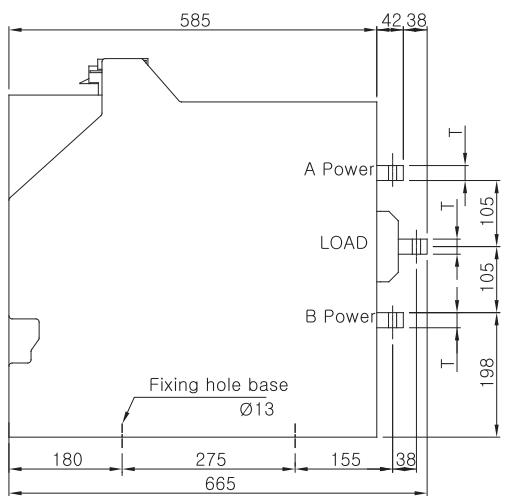
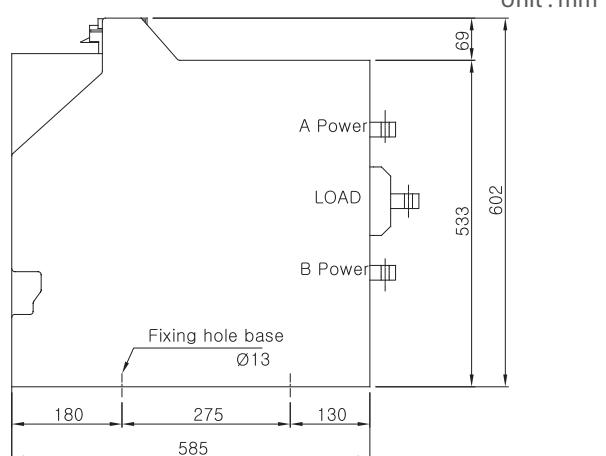
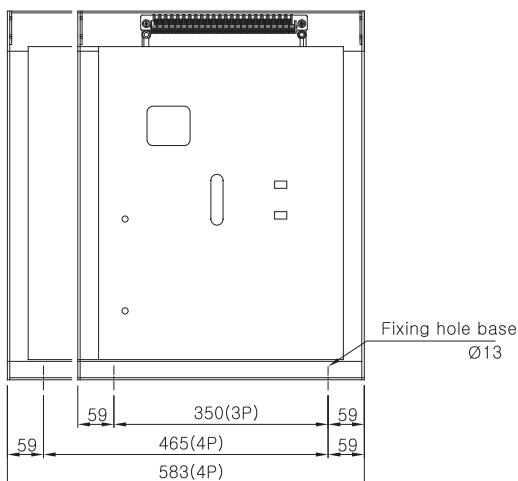


## PCN Type

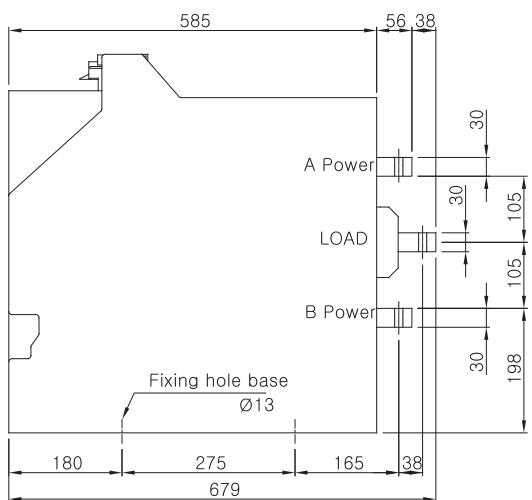
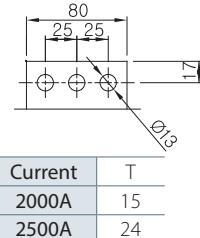
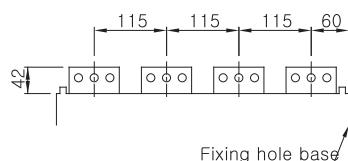
ATS(800~6300A)

### ◆ Outline Dimension

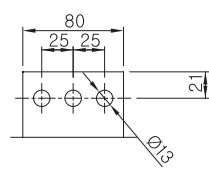
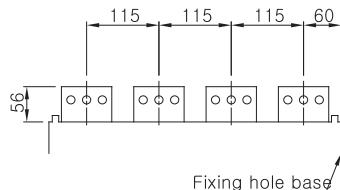
2000~3200A Draw Out



R S T N (4P)  
R S T (3P)



R S T N (4P)  
R S T (3P)

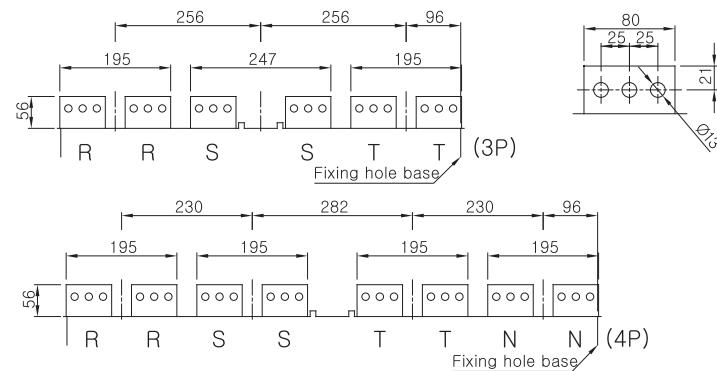
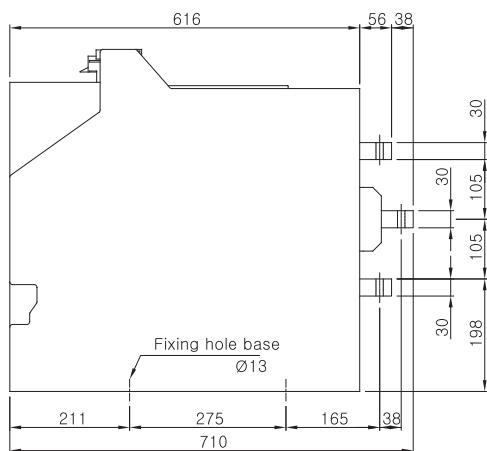
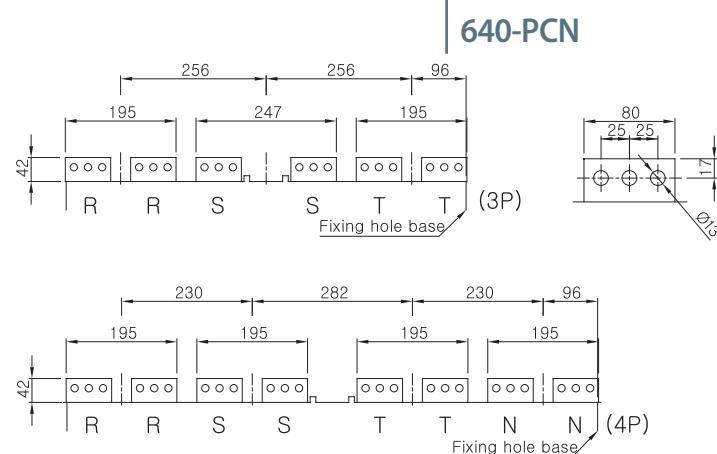
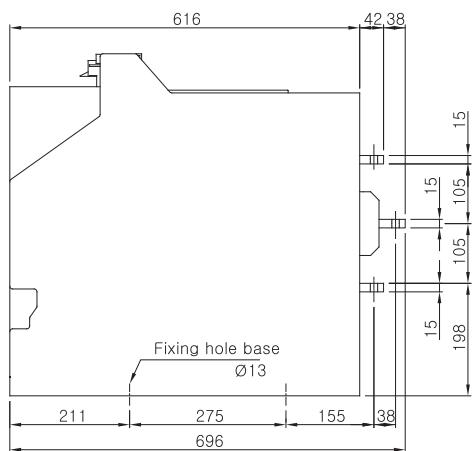
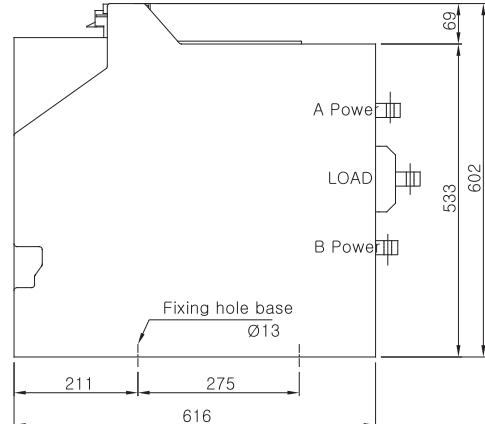
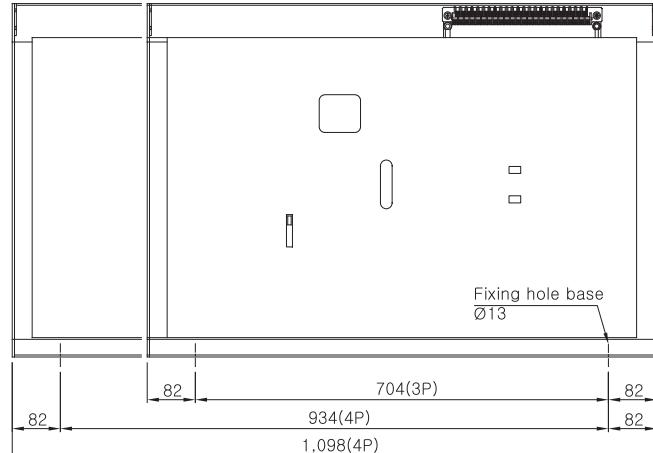




**ATS(800~6300A)**

## ◆ Outline Dimension

**4000~6300A Draw Out**





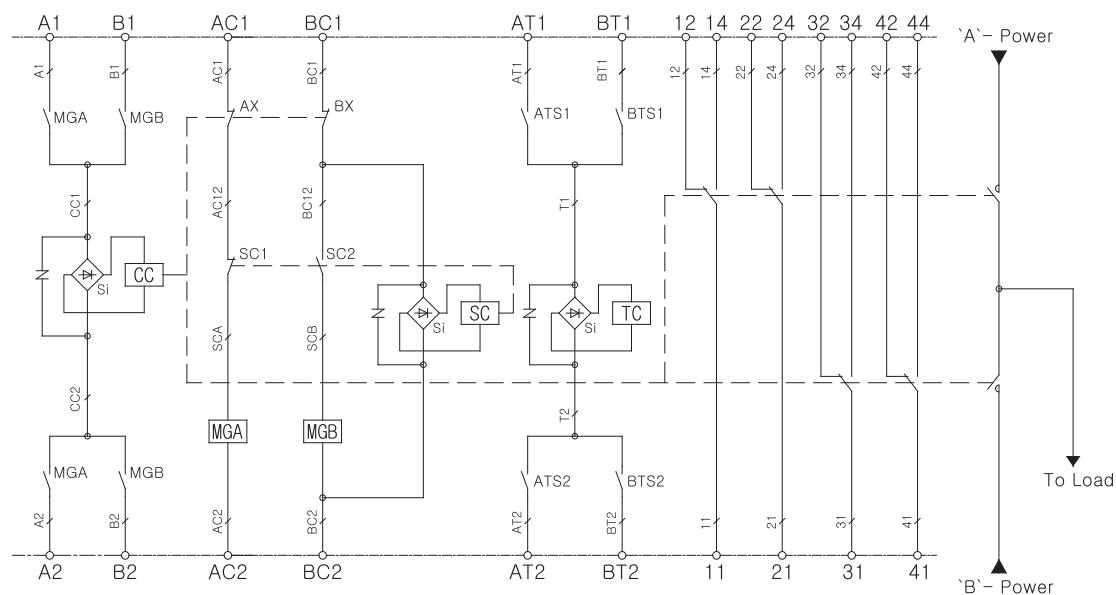
# PCN Type

**ATS(800~6300A)**

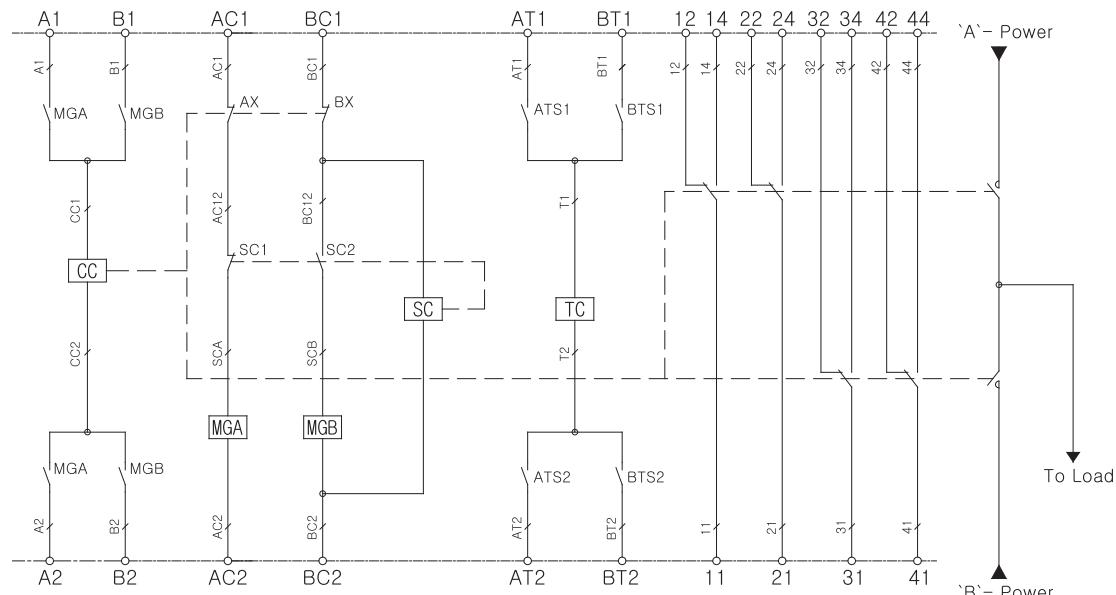
## Circuit Diagram

**800A~1600A Fixed**

**AC 110V, AC 220V**



**DC 110V, DC 125V**



A1, A2	A-Power Terminal	MGA	A-Power Closing Magnetic Coil
B1, B2	B-Power Terminal	MGB	B-Power Closing Magnetic Coil
AC1, AC2	A-Power Closing Terminal	AX, BX	Controller Switch
BC1, BC2	B-Power Closing Terminal	11 ~ 24	A-Power AUX Switch
AT1, AT2	A-Power Tripping Terminal	31 ~ 44	B-Power AUX Switch
BT1, BT2	B-Power Tripping Terminal	ATS1, ATS2	A-Power Tripping Control Switch
CC	Closing Coil	BTS1, BTS2	B-Power Tripping Control Switch
SC	B-Power Selective Coil	SC1, SC2	Selective Switch
TC	Tripping Coil	Si	Silicon Rectifier

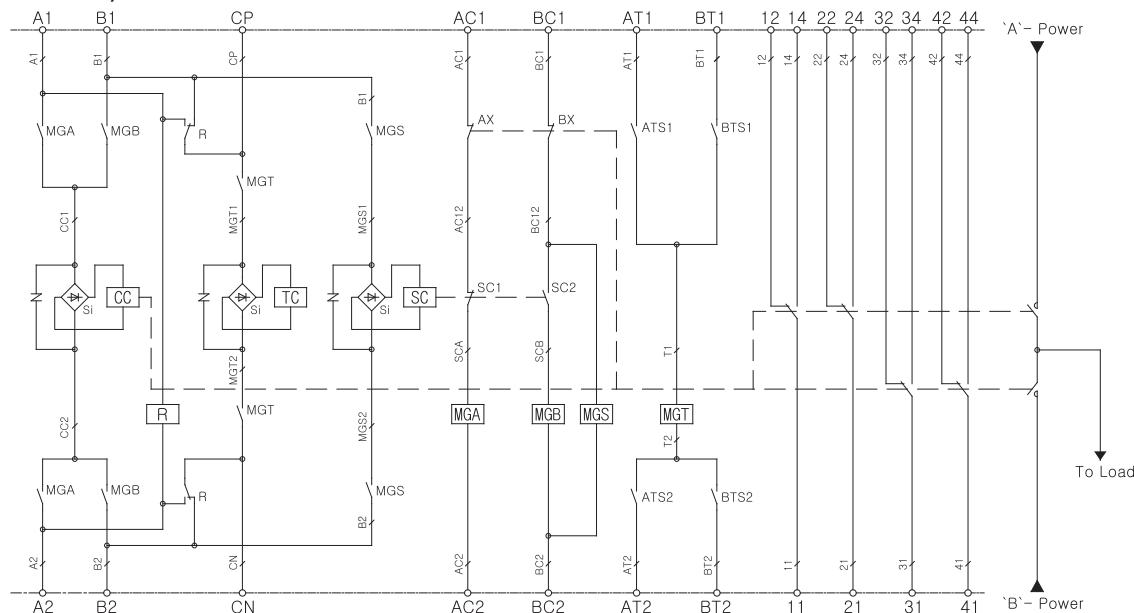


## ATS(800~6300A)

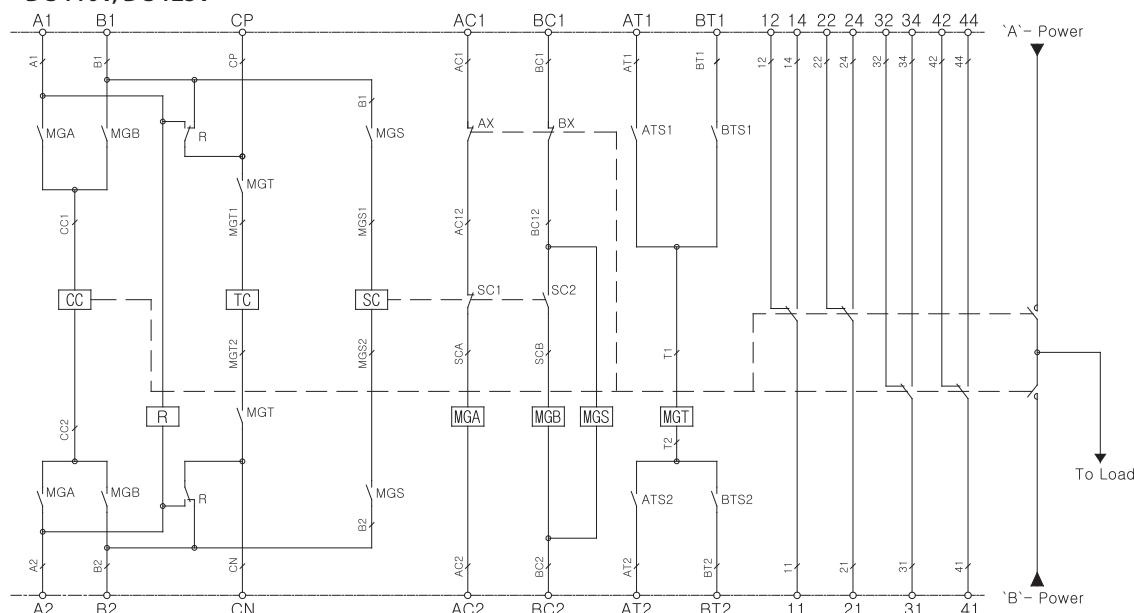
Circuit Diagram

2000A~6300A Fixed

AC 110V, AC 220V



DC 110V, DC 125V



A1, A2	A-Power Terminal	MGB	B-Power Closing Magnetic Coil
B1, B2	B-Power Terminal	MGS	Selective Magnetic Coil
AC1, AC2	A-Power Closing Terminal	MGT	Tripping Magnetic Coil
BC1, BC2	B-Power Closing Terminal	AX, BX	Controller Switch
AT1, AT2	A-Power Tripping Terminal	11 ~ 24	A-Power AUX Switch
BT1, BT2	B-Power Tripping Terminal	31 ~ 44	B-Power AUX Switch
CC	Closing Coil	ATS1, ATS2	A-Power Tripping Control Switch
SC	B-Power Selective Coil	BTS1, BTS2	B-Power Tripping Control Switch
TC	Tripping Coil	SC1, SC2	Selective Switch
MGA	A-Power Closing Magnetic Coil	Si	Silicon Rectifier



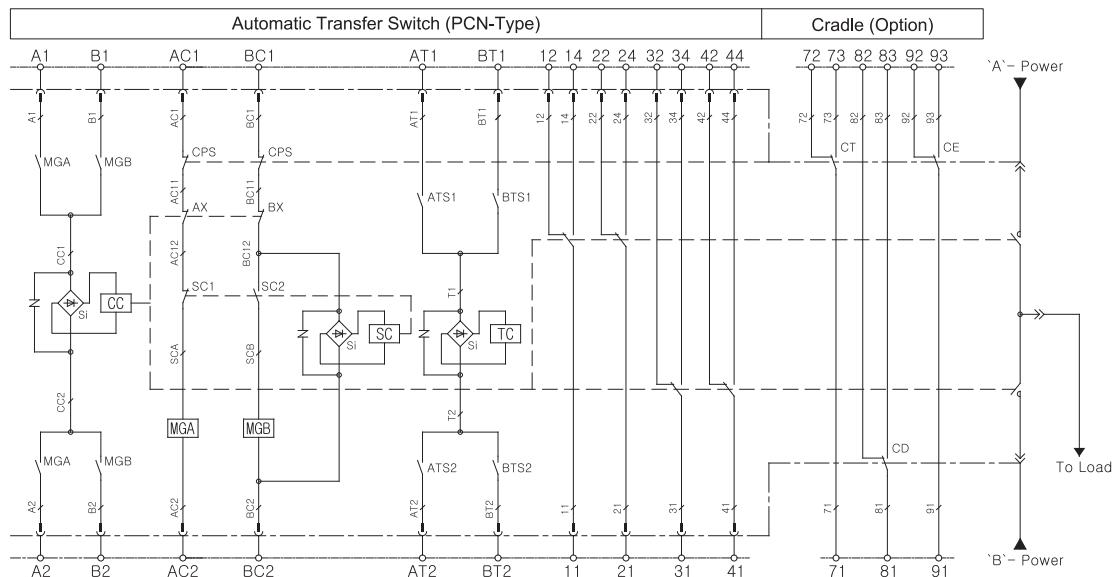
# PCN Type

ATS(800~6300A)

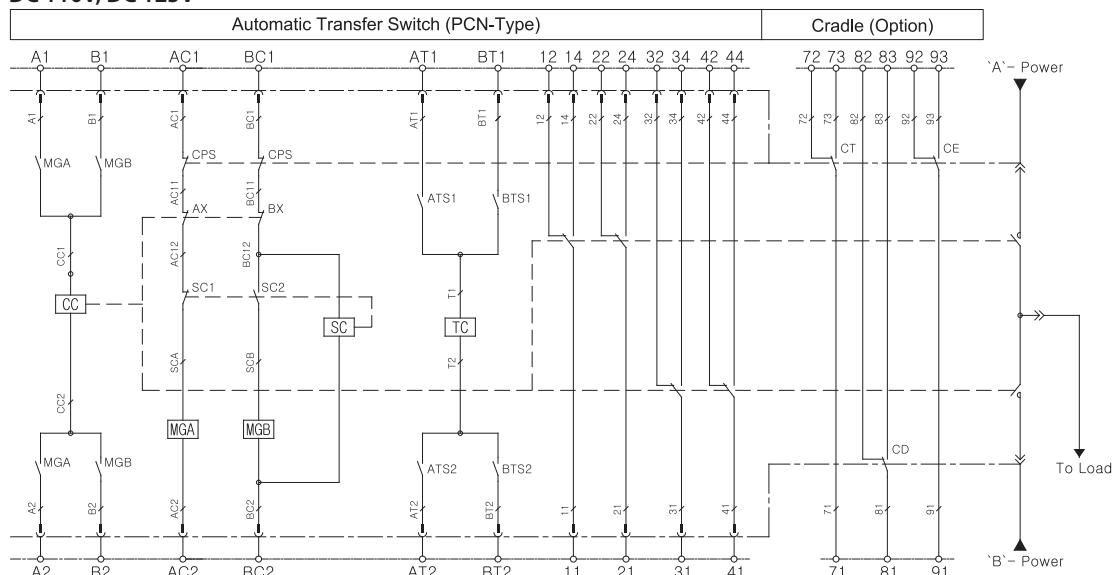
## Circuit Diagram

### 800A~1600A Draw Out

AC 110V, AC 220V



DC 110V, DC 125V



A1, A2	A-Power Terminal	AX, BX	Controller Switch
B1, B2	B-Power Terminal	11 ~ 24	A-Power AUX Switch
AC1, AC2	A-Power Closing Terminal	31 ~ 44	B-Power AUX Switch
BC1, BC2	B-Power Closing Terminal	ATS1, ATS2	A-Power Tripping Control Switch
AT1, AT2	A-Power Tripping Terminal	BTS1, BTS2	B-Power Tripping Control Switch
BT1, BT2	B-Power Tripping Terminal	SC1, SC2	Selective Switch
CC	Closing Coil	Si	Silicon Rectifier
SC	B-Power Selective Coil	CPS	Closing Preventing Switch
TC	Tripping Coil	CD	Contacts of Disconnected Position
MGA	A-Power Closing Magnetic Coil	CT	Contacts of Test Position
MGB	B-Power Closing Magnetic Coil	CE	Contacts of Connected Position

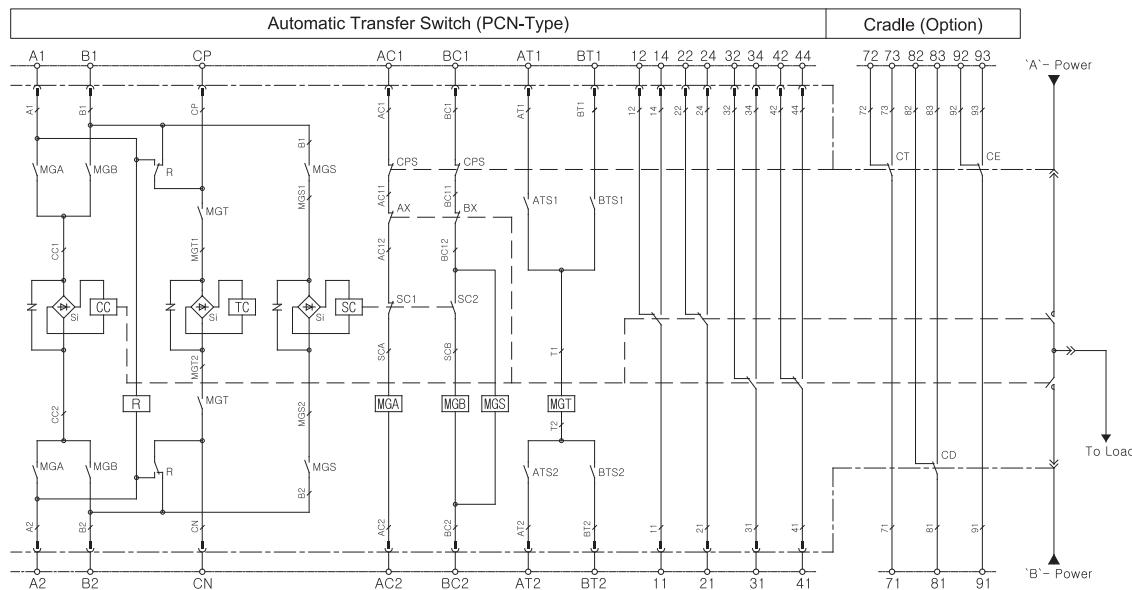


## ATS(800~6300A)

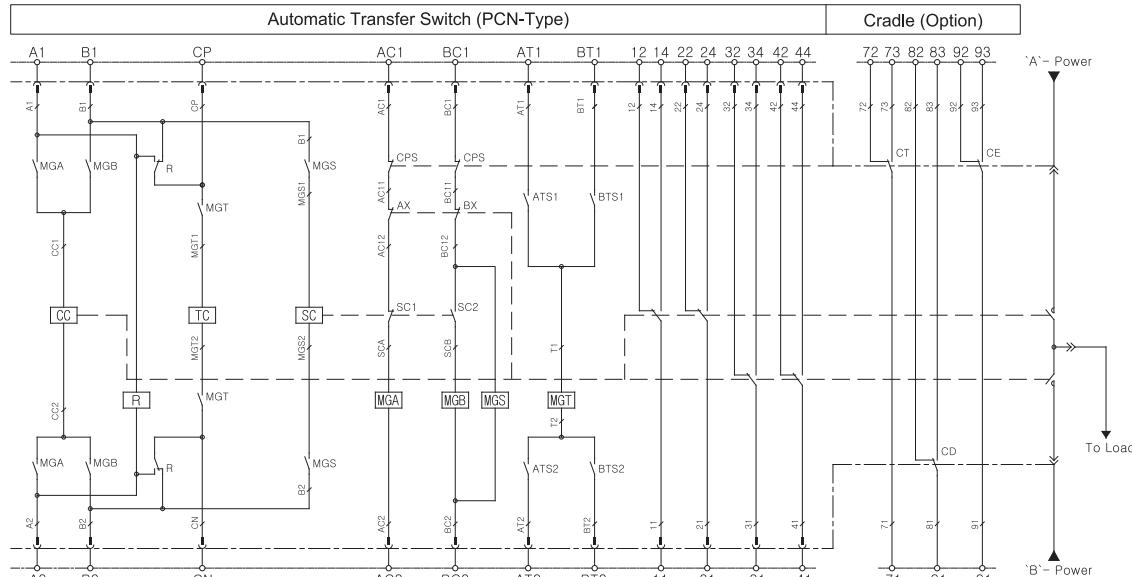
### Circuit Diagram

### 2000A~6300A Draw Out

AC 110V, AC 220V



DC 110V, DC 125V



A1, A2	A-Power Terminal	MGT	Tripping Magnetic Coil
B1, B2	B-Power Terminal	AX, BX	Controller Switch
AC1, AC2	A-Power Closing Terminal	11 ~ 24	A-Power AUX Switch
BC1, BC2	B-Power Closing Terminal	31 ~ 44	B-Power AUX Switch
AT1, AT2	A-Power Tripping Terminal	ATS1, ATS2	A-Power Tripping Control Switch
BT1, BT2	B-Power Tripping Terminal	BTS1, BTS2	B-Power Tripping Control Switch
CC	Closing Coil	SC1, SC2	Selective Switch
SC	B-Power Selective Coil	Si	Silicon Rectifier
TC	Tripping Coil	CPS	Closing Preventing Switch
MGA	A-Power Closing Magnetic Coil	CD	Contacts of Disconnected Position
MGB	B-Power Closing Magnetic Coil	CT	Contacts of Test Position
MGS	Selective Magnetic Coil	CE	Contacts of Connected Position



# Technical Details

Automatic Transfer Switches

## Standard Operating Conditions

Ambient Temperature: -5°C ~ +40°C (but, the average temperature for 24 hours shall be lower than +35°C)

Altitude: Below 2000m

Environmental conditions

Relative humidity shall be less than 85% at max. temp. +40°C, less than 90% at 20°C

It shall not be allowed to use or store within the area of petrochemicals, ammonia, and corrosive gas.

Storage Temp.: -20°C ~ +60°C (but, the average temperature for 24 hours shall be lower than +35°C)

## ► Applicable current by the temperature

Under the environment with over than 40°C, please note the rating current as follow

Unit : Ampere

Ambient temperature \ Rated current	630A	800A	1000A	1250A	1600A	2000A	2500A	3150A	4000A	5000A
40°C	630	800	1,000	1,250	1,600	2,000	2,500	3,150	4,000	5,000
45°C	630	800	1,000	1,250	1,600	2,000	2,500	3,150	4,000	5,000
50°C	630	800	1,000	1,250	1,600	2,000	2,500	3,150	4,000	5,000
55°C	630	800	1,000	1,250	1,550	2,000	2,450	3,000	3,900	4,850
60°C	630	800	1,000	1,200	1,500	2,000	2,350	2,900	3,750	4,700
60°C ~ 100°C	315	400	500	630	700	1,000	1,200	1,300	2,000	2,500

Note) IEC 60947-1 Standard is applied to the data for 40°C.

## ► Bolt tightening torque (for nut)

Class : 8,8

	M4	M5	M6	M8	M10	M12	M16	M20
Torque (N.m)	2.5~3.2	5.0~6.3	8.7~10.9	21.1~26.4	41.6~52	71.6~89.5	117.6~222	358.4~448

## ► Selection of TR Capacity

TR capacity should be selected more than the value calculated by the following formula.

Operation Voltage x Operation Current x 0.5 = ()VA

e.g.) Operation Voltage AC 220V, Operation Current 4A 220 x 4 x 0.5 = 440VA, TR capacity of more than 440 VA is recommended.

## ► Selection of Control Relay

The capacity of UVR, Operating Relay and Timer contactor should be higher than ATS operating current.

Note : If the control power source is not stable, it is recommended to use Automatic Voltage Regulator.

# Safety Manual

## ► Safety Notice

This safety manual describes major informations for safe operation. Before handling this machinery, please be acquainted thoroughly with this manual, product handling, safety information and all other precautions before installation or maintenance.



These safety notices are devided as "Danger" and "Caution" according to the hazard level.



### Caution

- Do not enter the area under the Automatic Transfer Switches (ATS) when it is lifted or suspended using a lifter or chain block. The ATS may suddenly drop.  
**The ATS is heavy. Entering such an area may cause serious injury.**



### Caution

- Installation should be performed by qualified persons.
- Prior to commencing any installation, open the upstream circuit breaker to isolate all power/voltage sources.  
**Otherwise, electric shock may occur.**
- Tighten terminal screws securely according to the specified torque.  
**Otherwise, a fire may occur.**
- Fix the Drawout type ATS firmly on a flat level using mounting screws.  
**Otherwise, drawout operation may cause the ATS to fall.**
- Avoid blocking of ATS's arc gas vents to ensure the adequate arc space.  
**Blocking of the arc gas vents could result in failure of ATS.**
- Do not place the ATS in such area of high temperature, high humidity, dusty air, corrosive gas, strong vibration and shock or other unusual conditions.  
**Installation in such areas could cause a fire or malfunction.**
- Be careful to prevent foreign material of debris, concrete powder, iron powder, etc and rainwater from entering into the ATS.  
**These materials inside the ATS could cause a fire or malfunction.**
- For 4 pole ATS, connect the neutral wire of 3-phase, 4-wire cable to N-phase (on the right side).

## Operation Precautions



### Danger

- Do not touch the live terminal parts.  
**Otherwise, electric shock may occur.**
- Do not leave the ATS in the drawout position.  
**The ATS is heavy. Dropping the ATS could cause serious injury.**



### Caution

- The cable size of control power should be selected considering operation current.  
**Otherwise, a fire could occur.**
- ATS should be operated by manual handle only under no-load condition. Operation by manual handle is strictly prohibited except emergency case.  
**Otherwise, damage to the ATS may occur.**

## Maintenance and Inspection Precautions



### Caution

- Maintenance, inspection or components replacement should be performed by qualified persons.
- Prior to commencing any work, open the upstream circuit breaker to isolate all power/voltage sources.  
**Otherwise, electric shock may occur.**
- Prior to commencing internal inspection for ATS, Be sure that main circuit and control source of ATS should be off.  
**Otherwise, fingers or tools could be pinched in the internal mechanism, causing injury**
- Retighten the terminal screws periodically according to the specified torque.  
**Otherwise, a fire may occur.**
- Retighten the arcing contact mounting screws periodically according to the specified torque.  
**Otherwise, a fire or malfunction may occur.**
- Be sure to reinstall the arc chute if removed.  
**Failure to do so or incorrect installation may result in a fire or cause of burns.**
- Do not touch the live parts or structural parts close to live parts immediately after stop of power supply to ATS.  
**Otherwise, remaining heat may cause burns.**
- Do not approach near the arc gas vent of arc chute while ATS is under transfer.  
**Otherwise, burns may result from high temperature of arc gas.**

